

# Interthane 3230G Increase your efficiency

A direct to metal (DTM) polyurethane which provides good aesthetics and corrosion protection in a variety of applications.

Suitable for structural steelwork, plant and equipment, Interthane® 3230G is a versatile product which saves time and application costs.

- Single coat
- Direct to metal application
- 70% solids
- 80 150μm DFT range
- A full colour range via Chromascan
- Suitable for application to prepared galvanised steel



## Interthane 3230G is ideal for light industrial applications, providing a durable and decorative finish in a single coat

### Ease of application

- Apply a durable system in a single coat without compromising on aesthetics
- Easy repair in a single product
- · Less manual handling through one coat application



## Efficiency Interthane 3230G 1 coat DTM polyurethane 2 coat epoxy/ **Increased productivity** polyurethane **Reduced VOC Reduced VOC** 2 coat alkyd **Faster cure Reduced waste** High VOC Reduced paint volume **Reduced paint volume** Slow cure **Improved durability Reduced handling**

### Intended uses

- Plant and equipment
  - Suitable for painting new plant such as trucks, excavators and agricultural equipment
  - Refinish of existing equipment and easy touchup through a single coat primer / finish
- Structural steel work for light duty applications:
   In non-aggressive environments, Interthane 3230G provides a quick and economical solution for the protection and decoration of structural steel

### **Durability**

When applied at 120µm DFT, Interthane 3230G has an expected durability of 5 - 15 years in C2 environments and 2 - 5 years in C3 environments.\*

we give in connection with the supply of products are subject to our standard conditions of sale

### **Technical information**

Colour	Wide range via Chromascan		
Gloss level	Gloss		
Volume solids	70%		
Film thickness	80 - 150μm (3.2 - 6 mils) dry		
Mix ratio	6:1		
Temperature		Overcoating interval with self	
	Hard dry	Minimum	Maximum
15°C	10 hours	10 hours	Extended
25°C	6 hours	6 hours	Extended
40°C	3 hours	3 hours	Extended
60°C	90 minutes	90 minutes	Extended
VOC	214g / kg		

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<sup>\*</sup>As per ISO12944-5(E)