

UNC

UNC



Partner certo per collaborazioni serie e durature

Partner for a reliable and lasting cooperation

Partenaire fiable pour des collaborations durables

DURABLE



N

USO GENERALE

General purpose - Usage Général

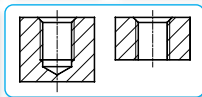
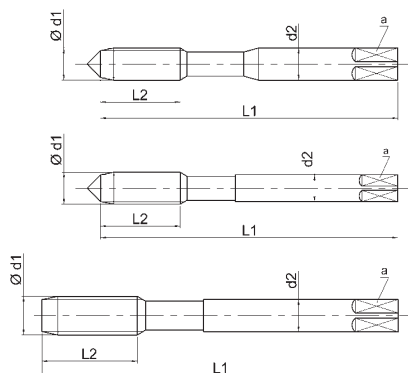
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 376

DIN 376



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1,5xD

1,5xD

HSSE

HSSE

2B

2B

BR

TiN

1.1 1.2 1.3 1.4 3.4

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

4.2 4.3 5.2 5.3

8.2

8.2

DIN 371	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	32	3,505	56	11	4	3	3	2,85	
8	32	4,166	63	13	4,5	3,4	3	3,5	
10	24	4,826	70	13	6	4,9	3	3,9	
12	24	5,486	80	16	6	4,9	3	4,5	
1/4	20	6,350	80	16	7	5,5	3	5,1	
5/16	18	7,938	90	18	8	6,2	3	6,6	
3/8	16	9,525	100	20	10	8	3	8	

CODICE - CODE			
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○	○		

DIN 376	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	20	6,350	80	16	4,5	3,4	3	5,1	
5/16	18	7,938	90	18	6	4,9	3	6,6	
3/8	16	9,525	100	20	7	5,5	3	8	
7/16	14	11,113	100	20	8	6,2	3	9,4	
1/2	13	12,700	110	25	9	7	3	10,8	
9/16	12	14,288	110	28	11	9	3	12,2	
5/8	11	15,875	110	28	12	9	3	13,5	
3/4	10	19,050	125	32	14	11	4	16,5	
7/8	9	22,225	140	32	18	14,5	4	19,5	
1"	8	25,400	160	36	18	14,5	4	22,25	
1"1/8	7	28,575	180	46	22	18	4	25	
1"1/4	7	31,750	180	46	22	18	4	28	
1"3/8	6	34,925	200	50	28	22	4	30,75	
1"1/2	6	38,100	200	50	28	22	4	34	
1"3/4	5	44,450	220	60	36	29	5	39,5	
2"	4 1/2	50,800	250	65	40	32	5	45	

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○	○		
○	○		
○	○		

■ = Acciaio HSS
HSS Steel / Acier HSS

Confezione: Singola
Box: Single
Colis: Unique

€ Pag. listino - Price list - Liste des prix

72

73

• Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

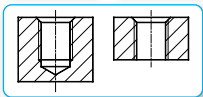
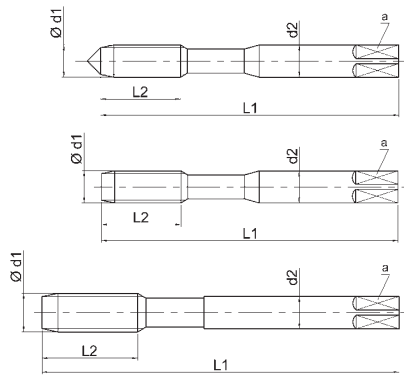
★ Solo a richiesta
Only on request / Sur demande

MASCHI A MACCHINA MACHINE TAPS

DIN 371

DIN 371

DIN 376



LINE



LINE



TOP



TOP



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Al Si>10%,
Ottone / Brass / Laiton
Bronzo / Bronze / Bronze
truciolo corto / short chip /
coupeaux courts

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

3xD	3xD	3xD	3,5xD
HSSE	HSSE	PM3	PM3
2BX	2BX	2BX	2BX
NQ	TiCN	TiAlN	TiAlN
3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5
4.3 4.4 4.5 4.6 5.3	4.3 4.4 4.5 4.6 5.3	4.4 5.3 5.4	4.4 5.3 5.4
8.2 10.1	8.2 10.1	10.1	10.1

DIN 371	Ød1 UNC	P TPI	Ø mm	L1	L2	d2 h9	a h12	Z	
6	32	3,505	56	11	4	3	3	2,85	
8	32	4,166	63	13	4,5	3,4	3	3,5	
10	24	4,826	70	13	6	4,9	3	3,9	
12	24	5,486	80	16	6	4,9	3	4,5	
1/4	20	6,350	80	16	7	5,5	3	5,1	
1/4	20	6,350	80	16	7	5,5	4	5,1	
5/16	18	7,938	90	18	8	6,2	4	6,6	
3/8	16	9,525	100	20	10	8	4	8	
1/4	20	6,350	80	16	7	5,5	3	5,1	
1/4	20	6,350	80	16	7	5,5	4	5,1	

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-	-	○	
-	-	○	
-	-	○	
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*	○	-	-
-	-	○	○

DIN 376	Ød1 UNC	P TPI	Ø mm	L1	L2	d2 h9	a h12	Z	
5/16	18	7,938	90	18	6	4,9	4	6,6	
3/8	16	9,525	100	20	7	5,5	4	8	
7/16	14	11,113	100	20	8	6,2	4	9,4	
1/2	13	12,700	110	25	9	7	4	10,8	
9/16	12	14,288	110	28	11	9	4	12,2	
5/8	11	15,875	110	28	12	9	4	13,5	
3/4	10	19,050	125	32	14	11	4	16,5	
7/8	9	22,225	140	32	18	14,5	4	19,5	
1"	8	25,400	160	36	18	14,5	4	22,25	
3/4	10	19,050	125	32	14	11	5	16,5	
7/8	9	22,225	140	32	18	14,5	5	19,5	
1"	8	25,400	160	36	18	14,5	5	22,25	

CODICE - CODE			
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*	●	○	○
*	○	○	○
*	○	○	○
*	○	-	-
*	○	-	-
*	○	-	-
		○	○
		○	○
		○	○

Confezione / Box / Colis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

73

73

73

73

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

USO GENERALE

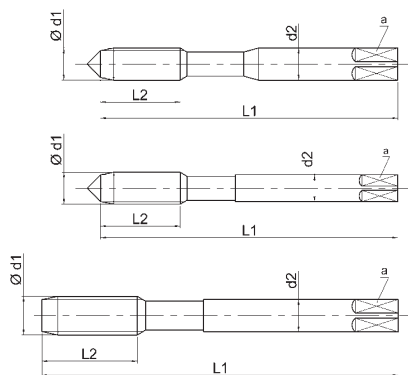
General purpose

MASCHI A MACCHINA MACHINE TAPS

DIN 371

DIN 376

DIN 376



LINE



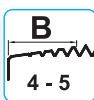
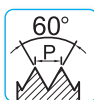
LINE



LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

HSSE

2B

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

3xD

HSSE

2B

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

6.1 7.1

3xD

HSSE

2B

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

3xD

HSSE

2B

XP

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	32	3,505	56	11	4	3	3	2,85	
8	32	4,166	63	13	4,5	3,4	3	3,5	
10	24	4,826	70	13	6	4,9	3	3,9	
12	24	5,486	80	16	6	4,9	3	4,5	
1/4	20	6,350	80	16	7	5,5	3	5,1	
5/16	18	7,938	90	18	8	6,2	3	6,6	
3/8	16	9,525	100	20	10	8	3	8	

CODICE - CODE			
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•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
○	○	○	○

DIN 376	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	20	6,350	80	16	4,5	3,4	3	5,1	
5/16	18	7,938	90	18	6	4,9	3	6,6	
3/8	16	9,525	100	20	7	5,5	3	8	
7/16	14	11,113	100	20	8	6,2	3	9,4	
1/2	13	12,700	110	25	9	7	3	10,8	
9/16	12	14,288	110	28	11	9	3	12,2	
5/8	11	15,875	110	28	12	9	3	13,5	
3/4	10	19,050	125	32	14	11	4	16,5	
7/8	9	22,225	140	32	18	14,5	4	19,5	
1"	8	25,400	160	36	18	14,5	4	22,25	
1"1/8	7	28,575	180	46	22	18	4	25	
1"1/4	7	31,750	180	46	22	18	4	28	
1"3/8	6	34,925	200	50	28	22	4	30,75	
1"1/2	6	38,100	200	50	28	22	4	34	
1"3/4	5	44,450	220	60	36	29	5	39,5	
2"	4 1/2	50,800	250	65	40	32	5	45	

CODICE - CODE			
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•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
○	○	○	○

■ = Acciaio HSS / HSS Steel / Acier HSS

Confezione / Box / Collis:

6 – 7/16: 10 pezzi / pcs

1/2 – 9/16: 5 pezzi / pcs

>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

• Standard

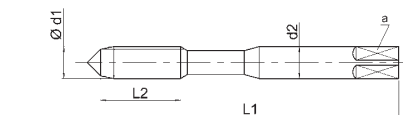
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

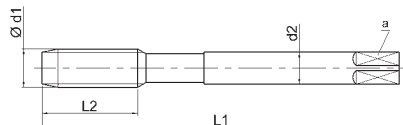
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371



DIN
376



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

top



L15°

top



L15°

top



L15°

3xD	3xD	3xD
PM3	PM3	PM3
2BX	2BX	3BX
V	TiCN	V
6.1	1.6 2.4	6.1
	3.3 3.4	
	4.4 5.3 5.4 6.2 6.3	
	7.2 9.2	

DIN 371	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	32	3,505	56	11	4	3	3	*2,85	
8	32	4,166	63	13	4,5	3,4	3	*3,5	
10	24	4,826	70	13	6	4,9	3	*3,9	
1/4	20	6,350	80	16	7	5,5	3	*5,1	
5/16	18	7,938	90	18	8	6,2	3	*6,6	
3/8	16	9,525	100	20	10	8	3	*8	

CODICE - CODE			
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○	○	○	
○	○	○	
○	○	○	
○	○	○	
○	○	○	

DIN 376	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
new 7/16	14	11,113	100	20	8	6,2	3	*9,4	
1/2	13	12,700	110	25	9	7	3	*10,8	
5/8	11	15,875	110	28	12	9	3	*13,5	
3/4	10	19,050	125	32	14	11	4	*16,5	

CODICE - CODE			
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○	○	○	
○	○	○	
○	○	○	

* Per UNJC vedi tabella di foratura pag. 254

* Drills' diameters for UNJC: table page 254

* Pour UNJC voir le tableau de perçage page 254

Confezione / Box / Collis:

6 - 7/16: 10 pezzi / pcs

1/2 - 9/16: 5 pezzi / pcs

>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

● Standard

75

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

75

76

★ Solo a richiesta
Only on request / Sur demande

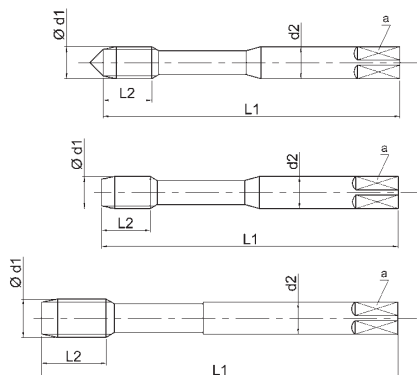
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371

DIN
371

DIN
376



TOP



R15°

TOP



R15°

TOP



R15°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1,5xD

PM3

2BX

V

6.1

1,5xD

PM3

2BX

TiCN

1.6 2.4

3.3 3.4

4.4 5.3 5.4 6.2 6.3

7.2 9.2

1,5xD

PM3

3BX

V

6.1

DIN 371	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	32	3,505	56	7	4	3	3	*2,85	
8	32	4,166	63	7	4,5	3,4	3	*3,5	
10	24	4,826	70	8	6	4,9	3	*3,9	
1/4	20	6,350	80	10	7	5,5	3	*5,1	
5/16	18	7,938	90	13	8	6,2	3	*6,6	
3/8	16	9,525	100	15	10	8	3	*8	

DIN 376	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
new 7/16	14	11,113	100	15	8	6,2	4	*9,4	
1/2	13	12,700	110	18	9	7	4	*10,8	
5/8	11	15,875	110	20	12	9	4	*13,5	
3/4	10	19,050	125	25	14	11	4	*16,5	

* Per UNJC vedi tabella di foratura pag. 254

* Drills' diameters for UNJC: table page 254

* Pour UNJC voir le tableau de perçage page 254

K42UNC...V

CODICE - CODE

K42UNC...CT

K42UNC...V-3BX

○

○

○

○

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○

○

○

○

○

○

○

○

○

○

K43UNC...V

CODICE - CODE

K43UNC...CT

K43UNC...V-3BX

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○

N

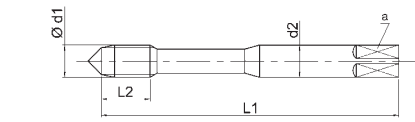
USO GENERALE

General purpose - Usage Général

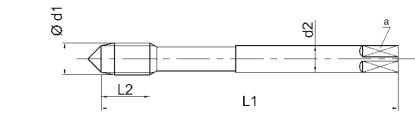
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

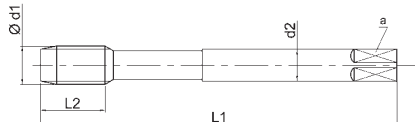
DIN 371



DIN 376



DIN 376



R40°



R40°



R40°



R40°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

2,5xD

HSSE

2B

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

2B

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

2B

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

2,5xD

HSSE

2B

XP

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	32	3,505	56	7	4	3	3	2,85	
8	32	4,166	63	7	4,5	3,4	3	3,5	
10	24	4,826	70	8	6	4,9	3	3,9	
12	24	5,486	80	10	6	4,9	3	4,5	
1/4	20	6,350	80	10	7	5,5	3	5,1	
5/16	18	7,938	90	13	8	6,2	3	6,6	
3/8	16	9,525	100	15	10	8	3	8	

CODICE - CODE			
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•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
○	○	○	○

DIN 376	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	20	6,350	80	10	4,5	3,4	3	5,1	
5/16	18	7,938	90	13	6	4,9	3	6,6	
3/8	16	9,525	100	15	7	5,5	3	8	
7/16	14	11,113	100	15	8	6,2	3	9,4	
1/2	13	12,700	110	18	9	7	3	10,8	
9/16	12	14,288	110	20	11	9	4	12,2	
5/8	11	15,875	110	20	12	9	4	13,5	
3/4	10	19,050	125	25	14	11	4	16,5	
7/8	9	22,225	140	25	18	14,5	4	19,5	
1"	8	25,400	160	30	18	14,5	4	22,25	
1" 1/8	7	28,575	180	35	22	18	4	25	
1" 1/4	7	31,750	180	35	22	18	4	28	
1" 3/8	6	34,925	200	40	28	22	4	30,75	
1" 1/2	6	38,100	200	40	28	22	4	34	
1" 3/4	5	44,450	220	50	36	29	5	39,5	
2"	4 1/2	50,800	250	55	40	32	5	45	

CODICE - CODE			
E61UNC...	E61UNC...V	E61UNC...T	E61UNC...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis:
6 – 7/16: 10 pezzi / pcs
1/2 – 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

• Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

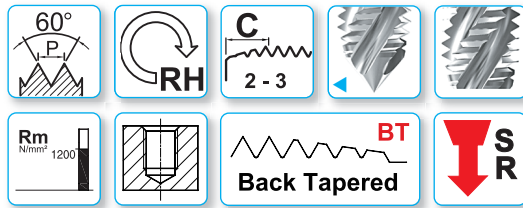
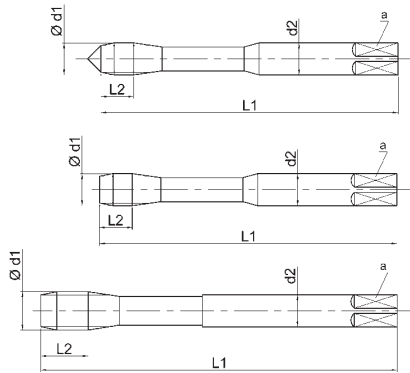
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 371

DIN 376



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

DIN 371	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	40	2,845	56	5	3,5	2,7	3	2,35	
5	40	3,175	56	5	3,5	2,7	3	2,65	
6	32	3,505	56	7	4	3	3	2,85	
8	32	4,166	63	7	4,5	3,4	3	3,5	
10	24	4,826	70	8	6	4,9	3	3,9	
1/4	20	6,350	80	10	7	5,5	3	5,1	
5/16	18	7,938	90	13	8	6,2	3	6,6	
3/8	16	9,525	100	15	10	8	3	8	

DIN 376	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
7/16	14	11,113	100	15	8	6,2	3	9,4	
1/2	13	12,700	110	18	9	7	4	10,8	
9/16	12	14,288	110	20	11	9	4	12,2	
5/8	11	15,875	110	20	12	9	4	13,5	
3/4	10	19,050	125	25	14	11	4	16,5	
7/8	9	22,225	140	25	18	14,5	4	19,5	
1"	8	25,400	160	30	18	14,5	4	22,25	

Confezione / Box / Colis:
6 – 7/16: 10 pezzi / pcs
1/2 – 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

● Standard

79

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

79

79

★ Solo a richiesta
Only on request / Sur demande

U APPLICAZIONI UNIVERSALI R ≤ 1200 N/mm²
Universal R ≤ 1200 N/mm² - Universal R ≤ 1200 N/mm²

TOP



3xD

PM3

2BX

XP

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3		
3.3	3.4	4.2	4.3	
5.2				

TOP



3,5xD

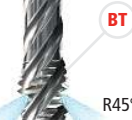
PM3

2BX

XP

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3		
3.3	3.4	4.2	4.3	
5.2				

TOP



3,5xD

PM3

2BX

XP

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3		
3.3	3.4	4.2	4.3	
5.2				

CODICE - CODE		
K82UNC...XP	K82UNC...FOR-XP	K82UNC...FORY-XP
○	-	-
○	-	-
○	-	-
○	-	-
○	○	○
○	○	○
○	○	○

CODICE - CODE		
K83UNC...XP	K83UNC...FOR-XP	K83UNC...FORY-XP
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○

RACCOMANDATO
per filettatura rigida
We recommend
Syncro rigid
threading
Recommandé
pour le
tarage rigide



MASCHI A MACCHINA

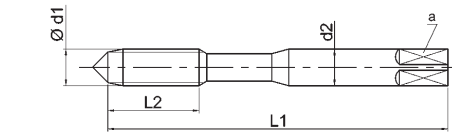
MACHINE TAPS - TARAUDS MACHINE

P - SERIES

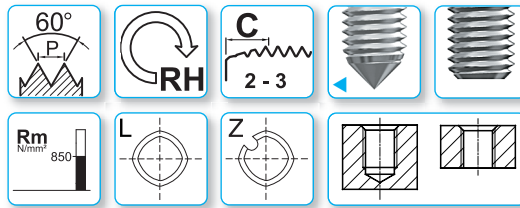
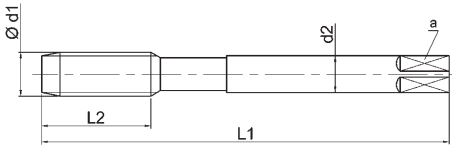
MASCHI A RULLARE

Roll form taps - Tarauds à refolder

DIN
371



DIN
376



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

LINE



LINE



LINE



LINE



3xD

HSSP

2BX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

2BX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

3xD

HSSP

2BX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

2BX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

DIN 371	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	32	3,505	56	11	4	3	2	3,15	
8	32	4,166	63	13	4,5	3,4	4	3,8	
10	24	4,826	70	13	6	4,9	4	4,3	
12	24	5,486	80	16	6	4,9	5	5	
1/4	20	6,350	80	16	7	5,5	5	5,75	
5/16	18	7,938	90	18	8	6,2	5	7,25	
3/8	16	9,525	100	20	10	8	5	8,75	

CODICE - CODE			
P2SCUNC...	P2SCUNC...T	P2CCUNC...	P2CCUNC...T
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

DIN 376	Ød1 UNC	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
7/16	14	11,113	100	20	8	6,2	5	10,3	
1/2	13	12,700	110	25	9	7	5	11,8	
9/16	12	14,288	110	28	11	9	6	13,3	
5/8	11	15,875	110	28	12	9	6	14,8	
3/4	10	19,050	125	32	14	11	6	17,9	

CODICE - CODE			
P2SCUNC...	P2SCUNC...T	P2CCUNC...	P2CCUNC...T
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
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○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

79

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

79

80

★ Solo a richiesta
Only on request / Sur demande

80



UNF

UNF



Costruiamo utensili per filettare dal 1947

We have been manufacturing threading tools since 1947

Nous Fabriquons des outils pour Tarauder depuis 1947

EXPERIENCE



1955

MASCHI A MANO

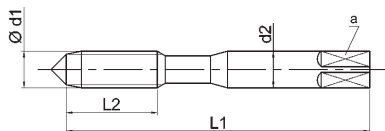
HAND TAPS - TARAUDS MAIN

N

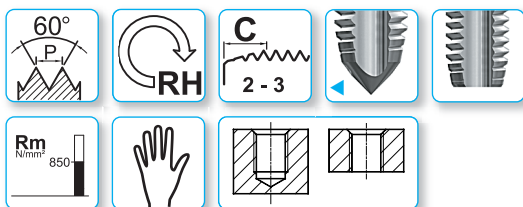
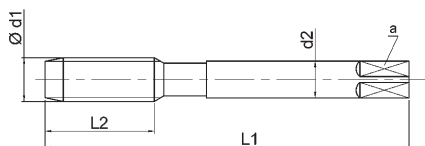
USO GENERALE

General purpose - Usage Général

DIN 2181



DIN 2181



LINE



A 5-6

LINE



C 2-3

LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

2xD

HSS

-

BR

1.1 1.2 1.3 1.4

2.1 2.2 2.3 3.1 3.4

4.1 4.2 4.3 4.4

5.1 5.2 5.3

2xD

HSS

2B

BR

1.1 1.2 1.3 1.4

2.1 2.2 2.3 3.1 3.4

4.1 4.2 4.3 4.4

5.1 5.2 5.3

2xD

HSS

2B

BR

1.1 1.2 1.3 1.4

2.1 2.2 2.3 3.1 3.4

4.1 4.2 4.3 4.4

5.1 5.2 5.3

DIN 2181	Ød1 UNF	P TPI	Ø mm	L1	L2	d2 h9	a h12	Z	
6	40	3,505	45	10	4	3	3	2,95	
8	36	4,166	45	11	4,5	3,4	3	3,5	
10	32	4,826	50	13	6	4,9	3	4,1	
12	28	5,486	56	15	6	4,9	3	4,6	
1/4	28	6,350	56	15	6	4,9	3	5,5	
5/16	24	7,938	63	19	6	4,9	3	6,9	
3/8	24	9,525	63	19	7	5,5	3	8,5	
7/16	20	11,113	70	22	8	6,2	3	9,9	
1/2	20	12,700	70	22	9	7	4	11,5	
9/16	18	14,288	70	22	11	9	4	12,9	
5/8	18	15,875	70	22	12	9	4	14,5	
3/4	16	19,050	80	22	14	11	4	17,5	
7/8	14	22,225	80	22	18	14,5	4	20,4	
1"	12	25,400	90	22	18	14,5	4	23,25	
1 1/8"	12	28,575	90	22	22	18	4	26,5	
1 1/4"	12	31,750	90	22	22	18	5	29,5	
1 3/8"	12	34,925	125	30	28	22	5	32,75	
1 1/2"	12	38,100	125	30	28	22	6	36	

01UNF...

03UNF...

CODICE - CODE

00UNF...

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Confezione: Singola
Box: Single
Colis: Unique

€ Pag. listino - Price list - Liste des prix

81

81

81

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

USO GENERALE

General purpose - Usage Général

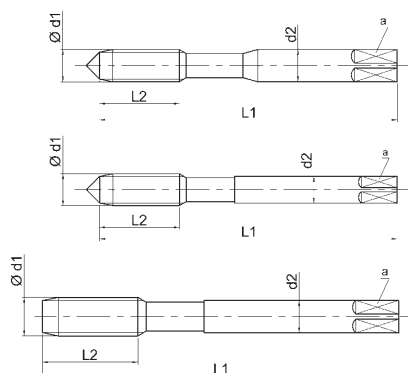
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

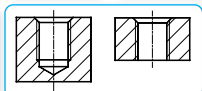
DIN 374

DIN 374



LINE

LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

1,5xD

1,5xD

HSSE

HSSE

2B

2B

BR

TiN

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

8.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
12	28	5,486	80	16	6	4,9	3	4,6	
1/4	28	6,350	80	16	7	5,5	3	5,5	

CODICE - CODE			
E20UNF...	E20UNF...T		
•	○		
•	○		
•	○		
○	○		
•	○		

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	28	6,350	80	16	4,5	3,4	3	5,5	
5/16	24	7,938	90	18	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	20	8	6,2	3	9,9	
1/2	20	12,700	100	20	9	7	3	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	
1" 1/8	12	28,575	150	28	22	18	4	26,5	
1" 1/4	12	31,750	150	28	22	18	5	29,5	
1" 3/8	12	34,925	170	30	28	22	5	32,75	
1" 1/2	12	38,100	170	30	28	22	6	36	

CODICE - CODE			
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○	○		
•	○		
•	○		
•	○		
•	○		
○	○		
•	○		
•	○		
○	○		
•	○		
○	○		
•	○		

Confezione / Box / Colis:
6 – 7/16: 10 pezzi / pcs
1/2 – 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

82

82

• Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

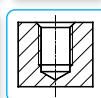
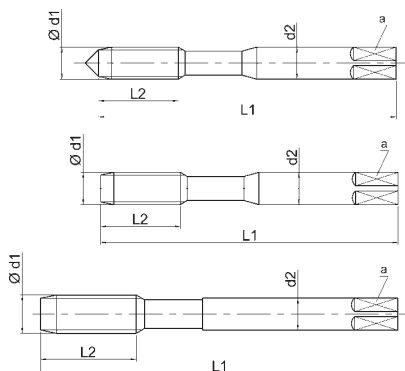
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Al Si>10%,
Ottone / Brass / Laiton
Bronzo / Bronze / Bronze
truciolo corto / short chip /
coupeaux courts

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau



3xD	3xD	3xD	3,5xD
HSSE	HSSE	PM3	PM3
2BX	2BX	2BX	2BX
NQ	TiCN	TiAlN	TiAlN
3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5
4.3 4.4 4.5 4.6 5.3	4.3 4.4 4.5 4.6 5.3	4.4 5.3 5.4	4.4 5.3 5.4
8.2 10.1	8.2 10.1	10.1	10.1

DIN 371	Ød1 UNF	P TPI	Ø mm	L1	L2	d2 h9	a h12	Z	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
12	28	5,486	80	16	6	4,9	3	4,6	
1/4	28	6,350	80	16	7	5,5	3	5,5	
1/4	28	6,350	80	16	7	5,5	4	5,5	
1/4	28	6,350	80	16	7	5,5	4	5,5	

CODICE - CODE			
E26UNF...NQ	E26UNF...CT	K26UNF...TX	
*	○	-	
*	○	-	
*	●	-	
*	○	-	
*	●	-	
-	-	○	
-	-	-	K26UNF...FOR-TX
-	-	-	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L1	L2	d2 h9	a h12	Z	
1/4	28	6,350	80	16	4,5	3,4	3	5,5	
5/16	24	7,938	90	18	6	4,9	4	6,9	
3/8	24	9,525	90	15	7	5,5	4	8,5	
7/16	20	11,113	100	20	8	6,2	4	9,9	
1/2	20	12,700	100	20	9	7	4	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	
3/4	16	19,050	110	25	14	11	5	17,5	
7/8	14	22,225	125	25	18	14,5	6	20,4	
1"	12	25,400	140	28	18	14,5	6	23,25	

CODICE - CODE			
E27UNF...NQ	E27UNF...CT	K27UNF...TX	K27UNF...FOR-TX
*	*	○	○
*	●	○	○
*	●	○	○
*	●	○	○
*	○	○	○
*	○	○	○
*	○	-	-
*	○	-	-
*	○	-	-
-	-	○	○
-	-	○	○
-	-	○	○

Confezione / Box / Collis:
6 – 7/16: 10 pezzi / pcs
1/2 – 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

● Standard

82

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

82

82

★ Solo a richiesta
Only on request / Sur demande

83

N

USO GENERALE

General purpose - Usage Général

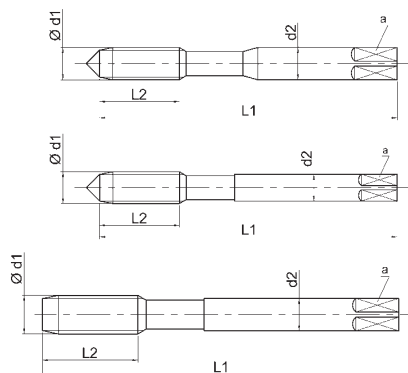
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374

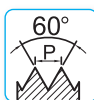


LINE

LINE

LINE

LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

HSSE

2B

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

3xD

HSSE

2B

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

6.1 7.1

3xD

HSSE

2B

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

3xD

HSSE

2B

XP

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
12	28	5,486	80	16	6	4,9	3	4,6	
1/4	28	6,350	80	16	7	5,5	3	5,5	

CODICE - CODE			
E24UNF...	E24UNF...V	E24UNF...T	E24UNF...XP
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	28	6,350	80	16	4,5	3,4	3	5,5	
5/16	24	7,938	90	18	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	20	8	6,2	3	9,9	
1/2	20	12,700	100	20	9	7	3	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	
1" 1/8	12	28,575	150	28	22	18	4	26,5	
1" 1/4	12	31,750	150	28	22	18	5	29,5	
1" 3/8	12	34,925	170	30	28	22	5	32,75	
1" 1/2	12	38,100	170	30	28	22	6	36	

CODICE - CODE			
E25UNF...	E25UNF...V	E25UNF...T	E25UNF...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

Confezione / Box / Colis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

• Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

MASCHI A MACCHINA

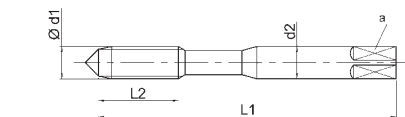
MACHINE TAPS - TARAUDS MACHINE

U

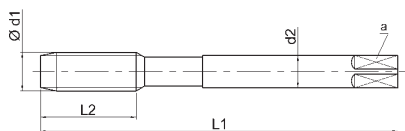
APPLICAZIONI UNIVERSALI $R \leq 1200 \text{ N/mm}^2$

Universal $R \leq 1200 \text{ N/mm}^2$ - Universal $R \leq 1200 \text{ N/mm}^2$

DIN 371



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

TOP



TOP



3xD

3xD

PM3

PM3

2BX

2BX

XP

XP

1.1 1.2 1.3 1.4 1.5

1.1 1.2 1.3 1.4 1.5

2.1 2.2 2.3

2.1 2.2 2.3

3.3 3.4 4.2 4.3

3.3 3.4 4.2 4.3

5.2

5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	48	2,845	56	10	3,5	2,7	3	2,4	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
1/4	28	6,350	80	16	7	5,5	3	5,5	

CODICE - CODE			
K24UNF...XP	K24UNF...FORY-XP		
○	-		
○	-		
○	-		
○	-		
○	-		
○	○		

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
5/16	24	7,938	90	18	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	20	8	6,2	3	9,9	
1/2	20	12,700	100	20	9	7	4	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	

CODICE - CODE			
K25UNF...XP	K25UNF...FORY-XP		
○	○		
○	○		
○	○		
○	○		
○	○		
○	○		
○	○		
○	○		
○	○		
○	○		

Confezione / Box / Colis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

84

84

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

INOX

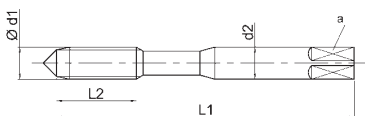
ACCIAIO INOSSIDABILE

Stainless steel - Acier inoxydable

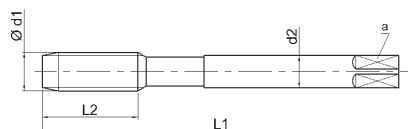
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



top



Profond. di filettatura - Thread depth - Profond. de filetage

3xD

Materiale - Material - Matériau

HSSV3

Tolleranza - Tolerance - Tolérance

2BX

Trattamento superficiale - Surface treatment - Revêtement

TXC

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.3 1.4 1.5

2.1 2.2 2.3 2.4

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
1/4	28	6,350	80	16	7	5,5	3	5,5	

CODICE - CODE

V24UNF...TXC

○
○
○
○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
5/16	24	7,938	90	18	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	20	8	6,2	3	9,9	
1/2	20	12,700	100	20	9	7	4	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	

CODICE - CODE

V25UNF...TXC

○
○
○
○
○
○
○
○
○

Confezione / Box / Colis:
6 – 7/16: 10 pezzi / pcs
1/2 – 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

84

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

USO GENERALE

General purpose - Usage Général

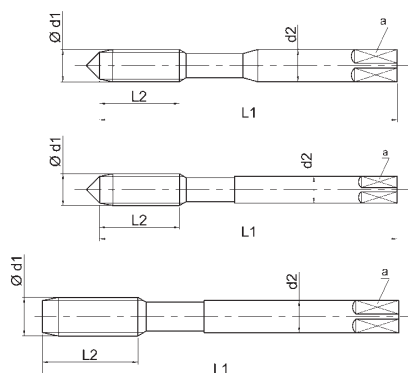
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374



R15°



R15°



R15°



R15°



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1,5xD

HSSE

2B

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

1,5xD

HSSE

2B

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

6.1 7.1

1,5xD

HSSE

2B

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

1,5xD

HSSE

2B

XP

1.1 1.2 1.3 1.4

3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
12	28	5,486	80	16	6	4,9	3	4,6	
1/4	28	6,350	80	16	7	5,5	3	5,5	

CODICE - CODE			
E40UNF...	E40UNF...V	E40UNF...T	E40UNF...XP
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	28	6,350	80	16	4,5	3,4	3	5,5	
5/16	24	7,938	90	18	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	20	8	6,2	3	9,9	
1/2	20	12,700	100	20	9	7	3	11,5	
9/16	18	14,288	100	22	11	9	3	12,9	
5/8	18	15,875	100	22	12	9	3	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	
1"1/8	12	28,575	150	28	22	18	4	26,5	
1"1/4	12	31,750	150	28	22	18	5	29,5	
1"3/8	12	34,925	170	30	28	22	5	32,75	
1"1/2	12	38,100	170	30	28	22	6	36	

CODICE - CODE			
E41UNF...	E41UNF...V	E41UNF...T	E41UNF...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

Confezione / Box / Colis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

• Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

USO GENERALE

General purpose - Usage Général

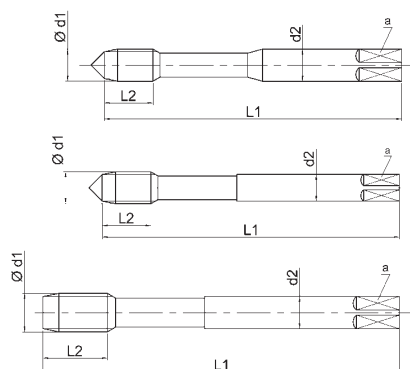
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374



LINE



R40°

LINE



R40°

LINE



R40°

LINE



R40°



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

2,5xD

HSSE

2B

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

2B

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

2B

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

2,5xD

HSSE

2B

XP

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	7	4	3	3	2,95	
8	36	4,166	63	7	4,5	3,4	3	3,5	
10	32	4,826	70	8	6	4,9	3	4,1	
12	28	5,486	80	10	6	4,9	3	4,6	
1/4	28	6,350	80	10	7	5,5	3	5,5	

CODICE - CODE			
E60UNF...	E60UNF...V	E60UNF...T	E60UNF...XP
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	28	6,350	80	10	4,5	3,4	3	5,5	
5/16	24	7,938	90	13	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	15	8	6,2	3	9,9	
1/2	20	12,700	100	13	9	7	3	11,5	
9/16	18	14,288	100	15	11	9	4	12,9	
5/8	18	15,875	100	15	12	9	4	14,5	
3/4	16	19,050	110	17	14	11	4	17,5	
7/8	14	22,225	125	18	18	14,5	4	20,4	
1"	12	25,400	140	22	18	14,5	4	23,25	
1"1/8	12	28,575	150	22	22	18	4	26,5	
1"1/4	12	31,750	150	22	22	18	5	29,5	
1"3/8	12	34,925	170	24	28	22	5	32,75	
1"1/2	12	38,100	170	24	28	22	6	36	

CODICE - CODE			
E61UNF...	E61UNF...V	E61UNF...T	E61UNF...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis:
 6 - 7/16: 10 pezzi / pcs
 1/2 - 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

• Standard

○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
 Only on request / Sur demande

INOX

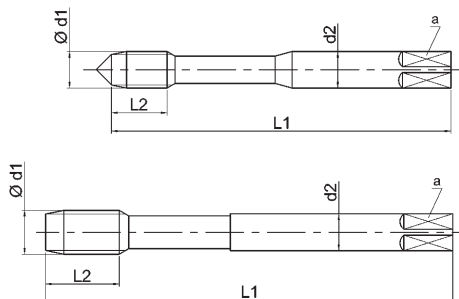
ACCIAIO INOSSIDABILE
 Stainless steel - Acier inoxydable

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

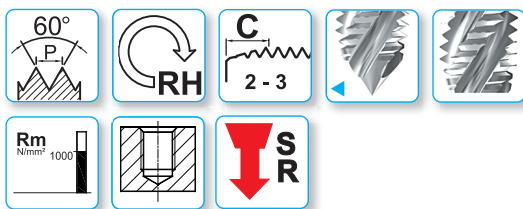
DIN 374



top



R48°



Profond. di filettatura - Thread depth - Profond. de filetage

3,5xD

Materiale - Material - Matériau

HSSV3

Tolleranza - Tolerance - Tolérance

2BX

Trattamento superficiale - Surface treatment - Revêtement

TXC

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.3 1.4 1.5

2.1 2.2 2.3 2.4

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	7	4	3	3	2,95	
8	36	4,166	63	7	4,5	3,4	3	3,5	
10	32	4,826	70	8	6	4,9	3	4,1	
1/4	28	6,350	80	10	7	5,5	3	5,5	

CODICE - CODE			
V82UNF...TXC			
○			
○			
○			
○			

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
5/16	24	7,938	90	13	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	15	8	6,2	3	9,9	
1/2	20	12,700	100	13	9	7	4	11,5	
9/16	18	14,288	100	15	11	9	4	12,9	
5/8	18	15,875	100	15	12	9	4	14,5	
3/4	16	19,050	110	17	14	11	4	17,5	
7/8	14	22,225	125	18	18	14,5	4	20,4	
1"	12	25,400	140	22	18	14,5	4	23,25	

CODICE - CODE			
V83UNF...TXC			
○			
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○			
○			
○			

RACCOMANDATO
 per filettatura rigida
 We recommend
 Syncro rigid
 threading
 Recommandé
 pour le
 taraudage rigide



Confezione / Box / Colis:
 6 – 7/16: 10 pezzi / pcs
 1/2 – 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

88

● Standard

○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
 Only on request / Sur demande

MASCHI A MACCHINA

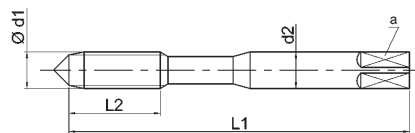
MACHINE TAPS - TARAUDS MACHINE

P - SERIES

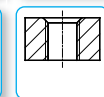
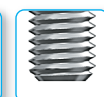
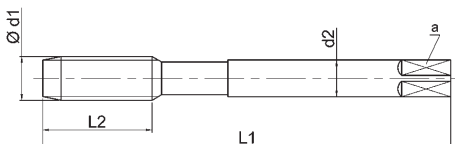
MASCHI A RULLARE

Roll form taps - Tarauds à refolder

DIN 371



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



LINE



LINE



LINE



3xD

HSSP

2BX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

2BX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

3xD

HSSP

2BX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

2BX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	11	4	3	2	3,2	
8	36	4,166	63	13	4,5	3,4	4	3,85	
10	32	4,826	70	13	6	4,9	4	4,45	
1/4	28	6,350	80	16	7	5,5	5	5,9	
5/16	24	7,938	90	18	8	6,2	5	7,45	
3/8	24	9,525	90	15	10	8	5	9	

CODICE - CODE			
P2SCUNF...	P2SCUNF...T	P2CCUNF...	P2CCUNF...T
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
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○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
7/16	20	11,113	100	20	8	6,2	5	10,5	
1/2	20	12,700	100	20	9	7	6	12,1	
9/16	18	14,288	100	22	11	9	6	13,7	
3/4	16	19,050	110	25	14	11	8	18,4	
1"	12	25,400	140	28	18	14,5	8	24,45	

CODICE - CODE			
P2SCUNF...	P2SCUNF...T	P2CCUNF...	P2CCUNF...T
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis:
M3 - M10: 10 pezzi / pcs
M12 - M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

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○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

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★ Solo a richiesta
Only on request / Sur demande

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