



Standard e speciale: sulle esigenze del cliente

*Standard and tailor-made special
as customer requests*

*Standards et spéciaux : sur les exigences
du client*

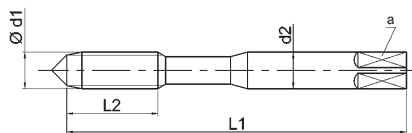
FLEXABILITY



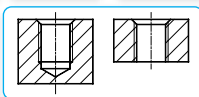
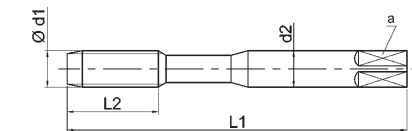
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 371



LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

1,5xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

8.2

1,5xD

HSSE

ISO2/6H

TiN

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

8.2

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	0,5	63	13	4,5	3,4	3	3,5	
5	0,5	70	13	6	4,9	3	4,5	
6	0,5	80	16	6	4,9	3	5,5	
6	0,75	80	16	6	4,9	3	5,25	
7	0,75	80	16	7	5,5	3	6,25	
8	0,5	90	18	8	6,2	3	7,5	
8	0,75	90	18	8	6,2	3	7,25	
8	1	90	18	8	6,2	3	7	
9	0,5	90	18	9	7	3	8,5	
9	0,75	90	18	9	7	3	8,25	
9	1	90	18	9	7	3	8	
10	0,5	90	15	10	8	3	9,5	
10	0,75	90	15	10	8	3	9,25	
10	1	90	15	10	8	3	9	
10	1,25	100	20	10	8	3	8,75	

CODICE - CODE

E20MF...

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Segue diametri
Diameters, to be continued

Pag. 87...92

Confezione: Singola
Box: Single
Colis: Unique

€ Pag. listino - Price list - Liste des prix

45

45

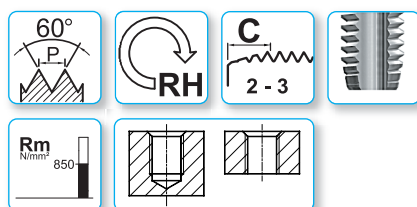
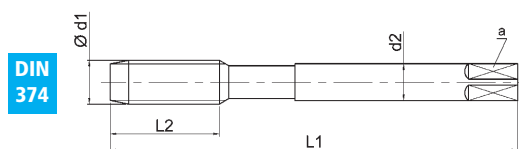
● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE



LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

1,5xD

1,5xD

Materiale - *Material* - *Matériau*

HSSE

HSSE

Tolleranza - *Tolerance* - *Tolérance*

ISO2/6H

ISO2/6H

Trattamento superficiale - Surface treatment - Revêtement

BR

TiN

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

4.2 4.3 5.2 5.3

8.2

8.2

[illegible][illegible]

Confezione: Singola
Box: Single
Colis: Unique

€ Pag. listino - Price list - Liste des prix

45

46

- Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

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USO GENERALE

General purpose - Usage Général

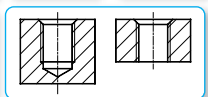
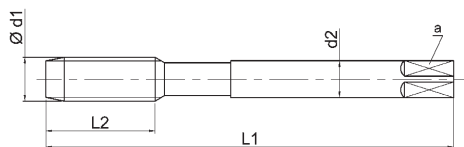
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

LINE



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

1,5xD

Materiale - Material - Matériau

HSSE

Tolleranza - Tolerance - Tolérance

ISO2/6H

Trattamento superficiale - Surface treatment - Revêtement

BR

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

8.2

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	25	1	140	25	18	14,5	4	24
	25	1,5	140	25	18	14,5	4	23,5
	25	2	140	25	18	14,5	4	23
	26	1	140	25	18	14,5	4	25
	26	1,5	140	25	18	14,5	4	24,5
	26	2	140	25	18	14,5	4	24
	27	1	140	25	20	16	4	26
	27	1,5	140	25	20	16	4	25,5
	27	2	140	25	20	16	4	25
	28	1	140	25	20	16	4	27
	28	1,5	140	25	20	16	4	26,5
	28	2	140	25	20	16	4	26
	30	1	150	28	22	18	4	29
	30	1,5	150	28	22	18	4	28,5
	30	2	150	28	22	18	4	28
	30	3	180	46	22	18	4	27
	32	1,5	150	28	22	18	5	30,5
	32	2	150	28	22	18	5	30
	33	1,5	160	30	25	20	5	31,5
	33	2	160	30	25	20	5	31
	33	3	180	46	25	20	4	30
	34	1	170	30	28	22	5	33
	34	1,5	170	30	28	22	5	32,5
	34	2	170	30	28	22	5	32
	35	1,5	170	30	28	22	5	33,5
	35	2	170	30	28	22	5	33
	35	3	200	50	28	22	4	32

CODICE - CODE

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Segue diametri
Diameters, to be continued
Diamètres à suivre

Pag. 90...92

Confezione: Singola
Box: Single
Colis: Unique

€ Pagina listino - Price list page

45

● Standard

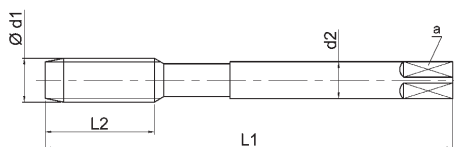
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

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Only on request / Sur demande

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
374



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

1,5xD

Materiale - Material - Matériau

HSSE

Tolleranza - Tolerance - Tolérance

ISO2/6H

Trattamento superficiale - Surface treatment - Revêtement

BR

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

8.2

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	36	1	170	30	28	22	5	35
	36	1,25	170	30	28	22	5	34,75
	36	1,5	170	30	28	22	5	34,5
	36	2	170	30	28	22	5	34
	36	3	200	50	28	22	4	33
	37	1	170	30	28	22	6	36
	37	1,5	170	30	28	22	6	35,5
	38	1	170	30	28	22	6	37
	38	1,5	170	30	28	22	6	36,5
	38	2	170	30	28	22	6	36
	38	3	200	50	28	22	4	35
	39	1	170	30	32	24	6	38
	39	1,5	170	30	32	24	6	37,5
	39	2	170	30	32	24	6	37
	39	3	200	50	32	24	4	36
	40	1	170	30	32	24	6	39
	40	1,5	170	30	32	24	6	38,5
	40	2	170	30	32	24	6	38
	40	3	200	50	32	24	5	37
	42	1	170	30	32	24	6	41
	42	1,5	170	30	32	24	6	40,5
	42	2	170	30	32	24	6	40
	42	3	200	55	32	24	5	39
■	45	1	180	32	36	29	6	44
■	45	1,5	180	32	36	29	6	43,5
■	45	2	180	32	36	29	6	43
■	45	3	200	50	36	29	5	42

■ = Acciaio HSS / HSS Steel / Acier HSS

CODICE - CODE

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Segue diametri
Diameters, to be continued
Diamètres à suivre

Pag. 91...92

Confezione: Singola
Box: Single
Colis: Unique

€ Pag. listino - Price list - Liste des prix

45

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

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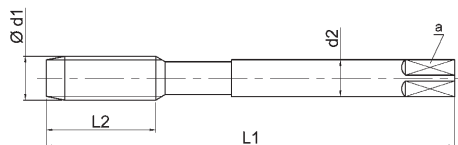
USO GENERALE

General purpose - Usage Général

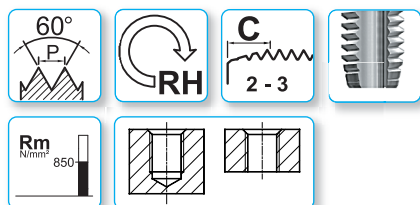
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

~DIN 374



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

1,5xD

Materiale - Material - Matériau

HSSE

Tolleranza - Tolerance - Tolérance

ISO2/6H

Trattamento superficiale - Surface treatment - Revêtement

BR

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

8.2

~DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
■	48	1	190	32	36	29	6	47
■	48	1,5	190	32	36	29	6	46,5
■	48	2	190	32	36	29	6	46
■	*48	3	220	65	36	29	6	45
■	49	1,5	190	32	36	29	6	47,5
■	49	3	220	65	36	29	6	46
■	50	1	190	32	36	29	6	49
■	50	1,5	190	32	36	29	6	48,5
■	50	2	190	32	36	29	6	48
■	*50	3	220	65	36	29	6	47
■	52	1,5	190	32	40	32	6	50,5
■	52	2	190	32	40	32	6	50
■	*52	3	220	65	40	32	6	49
■	*54	1,5	190	32	40	32	6	52,5
■	*54	2	190	32	40	32	6	52
■	*55	1,5	190	32	40	32	6	53,5
■	*55	2	190	32	40	32	6	53
■	*55	3	220	65	40	32	6	52
■	*56	1,5	190	32	40	32	6	54,5
■	*56	2	190	32	40	32	6	54
■	*56	3	220	65	40	32	6	53
■	*56	4	220	65	40	32	6	52
■	*58	1,5	190	32	40	32	6	56,5
■	*58	2	190	32	40	32	6	56
■	*58	3	220	65	40	32	6	55

■ = Acciaio HSS / HSS Steel / Acier HSS

* Dimensioni a norma UFS / Dimensions according UFS' norms / Dimensions selon norme UFS

CODICE - CODE

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Segue diametri
Diameters, to be continued
Diamètres à suivre

Pag. 92

Confezione: Singola
Box: Single
Colis: Unique

€ Pag. listino - Price list - Liste des prix

45-46

● Standard

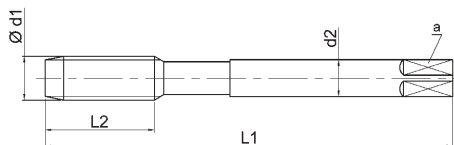
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

UFS
norm



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

1,5xD

Materiale - Material - Matériau

HSSE

Tolleranza - Tolerance - Tolérance

ISO2/6H

Trattamento superficiale - Surface treatment - Revêtement

BR

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

8.2

UFS norm	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
■	*60	1,5	190	32	45	35	6	58,5
■	*60	2	190	32	45	35	6	58
■	*60	3	220	65	45	35	6	57
■	*60	4	220	65	45	35	6	56
■	*62	1,5	190	32	50	39	6	60,5
■	*62	2	190	32	50	39	6	60
■	*63	1,5	190	32	50	39	6	61,5
■	*64	1,5	190	32	50	39	6	62,5
■	*64	2	190	32	50	39	6	62
■	*64	3	220	65	50	39	6	61
■	*64	4	220	65	50	39	6	60

■ = Acciaio HSS / HSS Steel / Acier HSS

* Dimensioni a norma UFS / Dimensions according UFS' norms /
Dimensions selon norme UFS

CODICE - CODE

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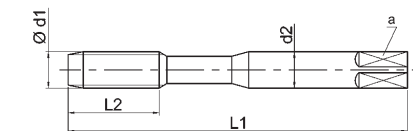
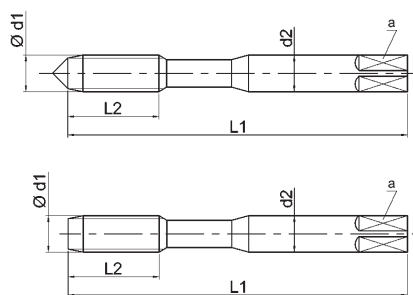
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MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE



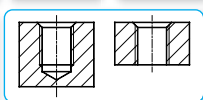
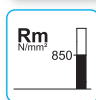
LINE

LINE

LINE

DIN 371

DIN 371



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Al Si>10%,
Ottone / Brass / Laiton
Bronzo / Bronze / Bronze
truciolo corto / short chip /
coupeaux courts

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

3xD

HSSE

6HX

NQ

3.1 3.2 3.3 3.4 3.5

4.3 4.4 4.5 4.6 5.3

8.2 10.1

3xD

HSSE

6HX

TiCN

3.1 3.2 3.3 3.4 3.5

4.3 4.4 4.5 4.6 5.3

8.2 10.1

3,5xD

HSSE

6HX

TiCN

3.1 3.2 3.3 3.4 3.5

4.3 4.4 4.5 4.6 5.3

8.2 10.1

DIN 371	Ød1 MF	P mm	L1	L2	d2 h9	a h12	Z	
4	0,5	63	13	4,5	3,4	3	3,5	
5	0,5	70	13	6	4,9	3	4,5	
6	0,75	80	16	6	4,9	3	5,25	
8	1	90	18	8	6,2	4	7	
10	1	90	15	10	8	4	9	
10	1,25	100	20	10	8	4	8,75	
6	0,75	80	16	6	4,9	3	5,25	
8	1	90	18	8	6,2	4	7	
10	1	90	15	10	8	4	9	
10	1,25	100	20	10	8	4	8,75	

CODICE - CODE		
E26MF...NQ	E26MF...CT	
-	○	
-	○	
-	○	
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○	○	
○	●	
E26MF...SP-NQ	E26MF...SP-CT	E26MF...FOR-CT
*	*	*
○	○	○
○	○	○
○	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

46

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

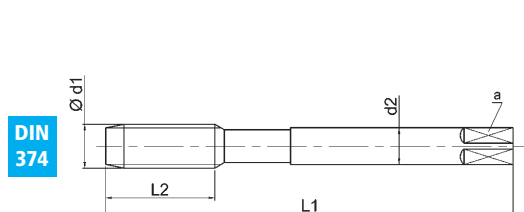
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★ Solo a richiesta
Only on request / Sur demande

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - *Material* - *Matériau*

Tolleranza - *Tolerance* - *Tolérance*

Trattamento superficiale - Surface treatment - Revêtement

Al Si>10%,
Ottone / Brass / Laiton
Bronzo / Bronze / Bronze
truciolo corto / short chip /
coupeaux courts

Numero gruppi materiali

Material's groups number
Nombre de groupes du matériau

3xD	3,5xD	3,5xD	3xD
PM3	PM3	PM3	PM3
6HX	6HX	6HX	6HX
TiAIN	TiAIN	TiAIN	TXS
3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5
4.4 5.3 5.4	4.4 5.3 5.4	4.4 5.3 5.4	4.4 5.3 5.4
10.1	10.1	10.1	10.1

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Esecuzione in metallo duro integrale:
In HM material:
En carboure:
 Pag. 99

HR

ALTA RESISTENZA

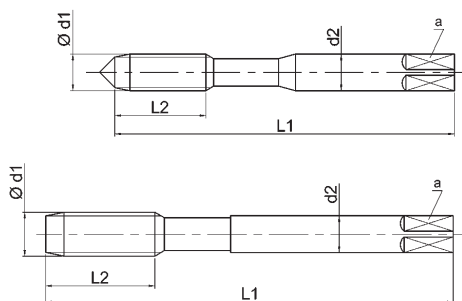
High Resistance - Haute Résistance

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374



TOP

TOP

TOP

TOP

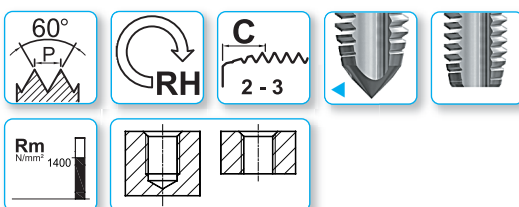


≤ 45HRC



New

METALLO DURO INTEGRALE - ALTA RESISTENZA
Solid carbide, high resistance - Carbure, haute résistance



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Ghisa / Cast iron / Fonte
Al Si>10%
Ottone / Brass / Laiton
Bronzo / Bronze / Bronze
truciolo corto / short chip /
coupeaux courts

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

2xD

PM3

6HX

TXC

1.5 1.6
4.3 4.4 4.5 4.6 5.3 5.4
8.2 8.3 10.1

3,5xD

PM3

ISO2/6H

TXC

1.3 1.4 1.5 1.6
3.1 3.2 3.3 3.4 3.5
4.3 4.4 4.5 4.6 5.3 5.4
8.2 8.3 10.1

3,5xD

PM3

ISO2/6H

TXC

1.3 1.4 1.5 1.6
3.1 3.2 3.3 3.4 3.5
4.3 4.4 4.5 4.6 5.3 5.4
8.2 8.3 10.1

3,5xD

MDI-HM

6HX

BR

3.1 3.2 3.3 3.4 3.5
4.3 4.4 4.5 4.6
5.3 5.4 8.2 8.3
10.1

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	18	8	6,2	-	7	
10	1	100	20	10	8	-	9	
10	1,25	100	20	10	8	-	8,75	

CODICE - CODE

*HM20MF...FOR

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	18	6	4,9	4	7	
10	1	90	15	7	5,5	4	9	
10	1,25	100	20	7	5,5	4	8,75	
12	1,25	100	22	9	7	4	10,75	
12	1,5	100	22	9	7	4	10,5	
14	1,5	100	22	11	9	4	12,5	
16	1,5	100	22	12	9	4	14,5	
12	1,5	100	22	9	7	3	10,5	
14	1,5	100	22	11	9	3	12,5	
16	1,5	100	22	12	9	3	14,5	
18	1,5	110	25	14	11	3	16,5	
20	1,5	125	25	16	12	3	18,5	
22	1,5	125	25	18	14,5	3	20,5	
24	1,5	140	25	18	14,5	4	22,5	

CODICE - CODE

K21MF...TXC

*HM21MF...FOR

○

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K23MF...FOR-TXC

K23MF...FORY-TXC

*A richiesta rivestimento:
On request coating:
Sur demande revêtement:

TiCN

○

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Confezione / Box / Colis:
M3 – M12: 5 pezzi / pcs
>M12: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

48

49

49

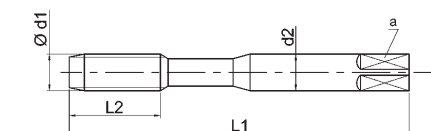
49

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

MACHINE TAPS - TARAUDS MACHINE



Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

5.1 5.2

5.1 5.2

4.1 4.2 4.3

4.2 4.3

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	4	0,5	63	13	4,5	3,4	3	3,5
◀	5	0,5	70	13	6	4,9	3	4,5
◀	6	0,75	80	16	6	4,9	3	5,25
◀	7	0,75	80	16	7	5,5	3	6,25
◀	8	0,75	90	18	8	6,2	3	7,25
◀	8	1	90	18	8	6,2	3	7
	9	1	90	18	9	7	3	8
◀	10	0,75	90	15	10	8	3	9,25
◀	10	1	90	15	10	8	3	9
◀	10	1,25	100	20	10	8	3	8,75

[illegible]

N

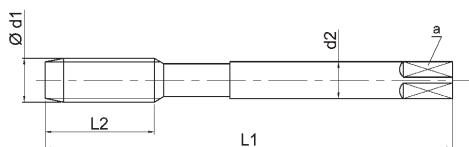
USO GENERALE

General purpose - Usage Général

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 374



LINE

LINE

LINE

LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

3xD

HSSE

ISO2/6H

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

6.1 7.1

3xD

HSSE

ISO2/6H

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

3xD

HSSE

ISO2/6H

TXC

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
45	1	180	32	36	29	6	44	
45	1,5	180	32	36	29	6	43,5	
45	2	180	32	36	29	6	43	
45	3	200	50	36	29	5	42	
48	1,5	190	32	36	29	6	46,5	
48	2	190	32	36	29	6	46	
*48	3	220	65	36	29	6	45	
50	1,5	190	32	36	29	6	48,5	
50	2	190	32	36	29	6	48	
*50	3	220	65	36	29	6	47	
52	1,5	190	32	40	32	6	50,5	
52	2	190	32	40	32	6	50	
*52	3	220	65	40	32	6	49	

■ = Acciaio HSS / HSS Steel / Acier HSS

* Dimensioni a norma UFS / Dimensions according UFS' norms / Dimensions selon norme UFS

CODICE - CODE

E25MF...

E25MF...V

E25MF...T

E25MF...TXC

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Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

* Solo a richiesta
Only on request / Sur demande

MASCHI A MACCHINA, FILETTATURA SINISTRA

LEFT THREAD MACHINE TAPS - TARAUDS MACHINE GAUCHE

DIN 371

DIN 374

DIN 374



LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

HSSE

6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

3xD

HSSE

6H

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

DIN	Ød1	P	L ₁	L ₂	d ₂	a	Z	
371	MF	mm			h9	h12		
◀	8	1	90	18	8	6,2	3	7
◀	10	1	90	15	10	8	3	9
◀	10	1,25	100	20	10	8	3	8,75

CODICE - CODE			
E24MF...LH	E24MF...LH-T		
○	○		
○	○		
○	○		

DIN	Ød1	P	L ₁	L ₂	d ₂	a	Z	
374	MF	mm			h9	h12		
◀	8	1	90	18	6	4,9	3	7
◀	10	1	90	15	7	5,5	3	9
◀	10	1,25	100	20	7	5,5	3	8,75
	12	1,25	100	22	9	7	3	10,75
	12	1,5	100	22	9	7	3	10,5
	14	1,5	100	22	11	9	4	12,5
	16	1,5	100	22	12	9	4	14,5

CODICE - CODE			
E25MF...LH	E25MF...LH-T		
○	○		
○	○		
○	○		
○	○		
○	○		
○	○		
○	○		

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

52

52

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

USO GENERALE

General purpose - Usage Général

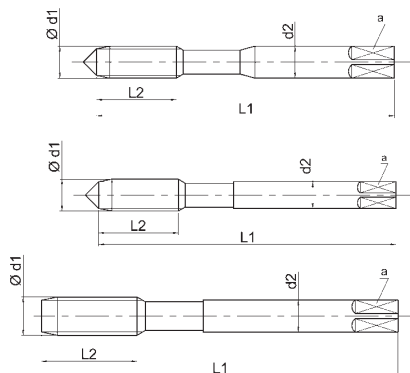
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374



LINE

LINE

LINE

LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

3xD

3xD

3xD

HSSE

HSSE

HSSE

HSSE

ISO1/4H

ISO3/6G

7G(6H+0,05)

6H+0,1

BR

BR

BR

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	18	8	6,2	3	7	
10	1	90	15	10	8	3	9	
10	1,25	100	20	10	8	3	8,75	

CODICE - CODE			
E24MF...-4H	E24MF...-6G	E24MF...-7G	E24MF...+0,1
*	*	*	*
*	*	*	*
*	*	*	*

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	18	6	4,9	3	7	
10	1	90	15	7	5,5	3	9	
10	1,25	100	20	7	5,5	3	8,75	
12	1,25	100	22	9	7	3	10,75	
12	1,5	100	22	9	7	3	10,5	
14	1,5	100	22	11	9	4	12,5	
16	1,5	100	22	12	9	4	14,5	

CODICE - CODE			
E25MF...-4H	E25MF...-6G	E25MF...-7G	E25MF...+0,1
○	●	○	○
○	●	○	○
○	●	○	○
○	●	○	○
○	●	○	○
○	●	○	○
○	●	○	○
○	●	○	○
○	●	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

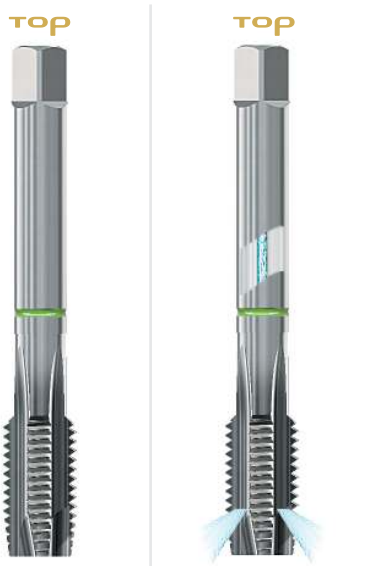
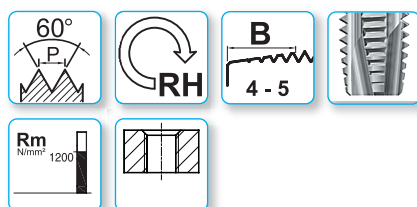
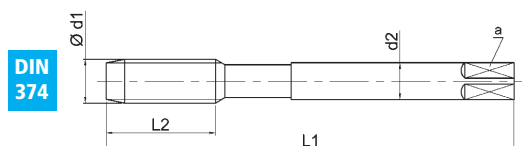
● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - *Material* - *Matériau*

Tolleranza - *Tolerance* - *Tolérance*

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

3xD

3.5xD

PM3

PM3

6HX

6HX

XP

XP

1.1 1.2 1.3 1.4 1.5

1.1 1.2 1.3 1.4 1.5

2.1 2.2 2.3

2.1 2.2 2.3

3.3 3.4 4.2 4.3

3.3 3.4 4.2 4.3

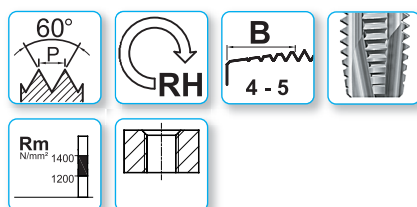
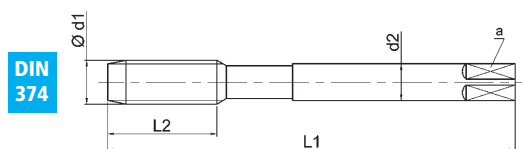
5.2

5.2

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	18	6	4,9	3	7
	10	1	90	15	7	5,5	3	9
	10	1,25	100	20	7	5,5	3	8,75
	12	1,25	100	22	9	7	4	10,75
	12	1,5	100	22	9	7	4	10,5
	14	1,5	100	22	11	9	4	12,5
	16	1,5	100	22	12	9	4	14,5
	18	1,5	110	25	14	11	4	16,5
	20	1,5	125	25	16	12	4	18,5
<i>new</i>	22	1,5	125	25	18	14,5	4	20,5
<i>new</i>	24	1,5	140	25	18	14,5	4	22,5

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE



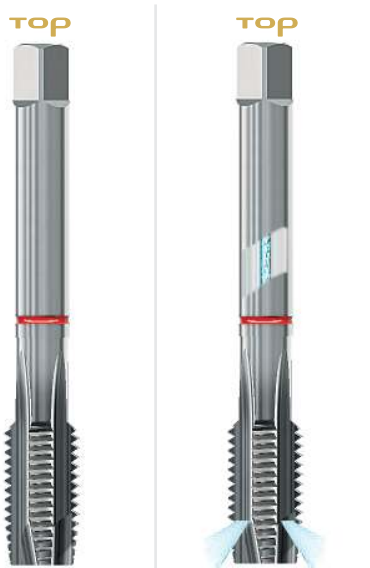
Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - *Material* - *Matériau*

Tolleranza - *Tolerance* - *Tolérance*

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau



3xD

3.5xD

PM3

PM3

6HX

6HX

TXC

TXC

1.5 1.6

1.5 1.6

3.3 3.4

3.3 3.4

4.4 5.3

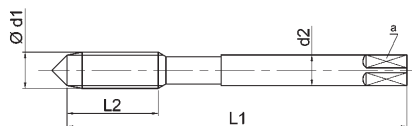
4.4 5.3

[illegible]

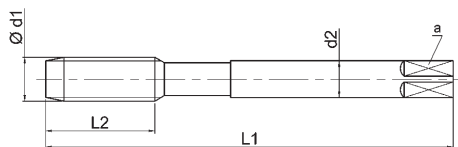
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 374



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



L15°

LINE



L15°

LINE



L15°

3xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

3xD

HSSE

ISO2/6H

V

1.1 1.2 1.3 1.4

4.2 5.2

6.1 7.1

3xD

HSSE

ISO2/6H

XP

1.1 1.2 1.3 1.4

3.3 3.4

4.3 5.2

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	0,75	80	16	4,5	3,4	3	5,25
◀	8	1	90	18	6	4,9	3	7
◀	10	1	90	15	7	5,5	3	9
◀	10	1,25	100	20	7	5,5	3	8,75
	12	1	100	22	9	7	3	11
	12	1,25	100	22	9	7	3	10,75
	12	1,5	100	22	9	7	3	10,5
	14	1	100	22	11	9	3	13
	14	1,25	100	22	11	9	3	12,75
	14	1,5	100	22	11	9	3	12,5
	16	1	100	22	12	9	3	15
	16	1,25	100	22	12	9	3	14,75
	16	1,5	100	22	12	9	3	14,5
	18	1,5	110	25	14	11	4	16,5
	20	1	125	25	16	12	4	19
	20	1,5	125	25	16	12	4	18,5
	22	1,5	125	25	18	14,5	4	20,5
	24	1,5	140	25	18	14,5	4	22,5
	24	2	140	25	18	14,5	4	22
	26	1,5	140	25	18	14,5	4	24,5
	27	2	140	25	20	16	4	25
	30	1,5	150	28	22	18	4	28,5
	30	2	150	28	22	18	4	28

Da usare in alternativa ai maschi con imbocco corretto per fori profondi specialmente in filettatura orizzontale.

To be used with deep holes, specially in horizontal threading.
À utiliser en alternative aux tarauds entrée GUN pour trous profonds.
Particulièrement pour les taraudages horizontaux.

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

55

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

55

55

★ Solo a richiesta
Only on request / Sur demande

Ti

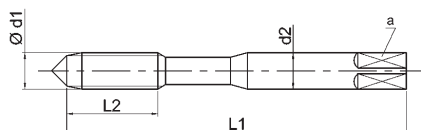
TITANIO

Titanium - Titane

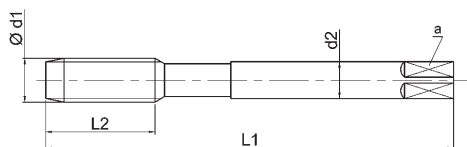
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



top



L15°

top



L15°

top



New



L15°



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

PM3

6HX

V

6.1

3xD

PM3

6HX

TiCN

1.6 2.4

3.3 3.4

4.4 5.3 5.4 6.2 6.3

7.2 9.2

3xD

PM3

4H

V

6.1

DIN 371	Ød1 MF	P mm	L1	L2	d2 h9	a h12	Z	
8	1	90	18	8	6,2	3	*7	
10	1	100	20	10	8	3	*9	
10	1,25	100	20	10	8	3	*8,75	

CODICE - CODE		
K52MF...V	K52MF...CT	*K52MJF...V
○	○	○
○	○	○
○	○	○

DIN 374	Ød1 MF	P mm	L1	L2	d2 h9	a h12	Z	
12	1,25	100	22	9	7	3	*10,75	
12	1,5	100	22	9	7	3	*10,5	
14	1,5	100	22	11	9	3	*12,5	
16	1,5	100	22	12	9	3	*14,5	

CODICE - CODE		
K53MF...V	K53MF...CT	*K53MJF...V
○	○	○
○	○	○
○	○	○
○	○	○

* Per MJ vedi tabella di foratura pag. 252

* Drills' diameters for MJ: table page 252

* Pour MJ voir le tableau de perçage page 252

* Rivestimento TiCN a richiesta

* TiCN coating on request

* Revêtement TiCN sur demande

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

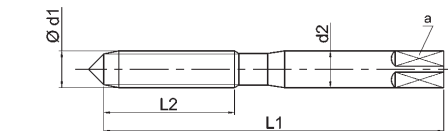
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

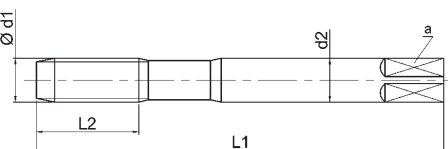
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

UFS
norm



UFS
norm



top



L10°

top



L10°

top



L10°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

PM3

6HX

BR

7.3 9.3

3xD

PM3

6HX

TiCN

1.6 5.4

7.2 9.1

3xD

PM3

4HX

BR

7.3 9.3

UFS norm	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	8	1	90	25	8	6,2	3	*7
◀	10	1	100	30	10	8	3	*9
◀	10	1,25	100	30	10	8	3	*8,75
	12	1,25	110	30	12	9	3	*10,75
	12	1,5	110	30	12	9	3	*10,5
	14	1,5	110	30	12	9	3	*12,5
	16	1,5	110	30	16	12	3	*12,5

CODICE - CODE

K52MF...NI

K52MF...NI-CT

K52MF...NI-4HX

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* Per MJ vedi tabella di foratura pag. 252
 * Drills' diameters for MJ: table page 252
 * Pour MJ voir le tableau de perçage page 252

Confezione / Box / Colis:
 M3 – M10: 10 pezzi / pcs
 M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

56

○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

56

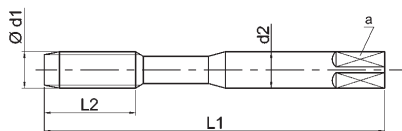
56

★ Solo a richiesta
 Only on request / Sur demande

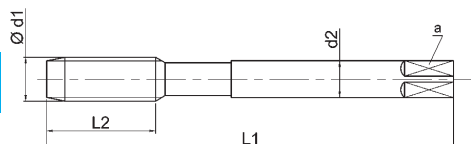
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371



DIN
374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



R15°

2,5xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

LINE



R15°

2,5xD

HSSE

ISO2/6H

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	18	8	6,2	3	7
	10	1	90	15	10	8	3	9
	10	1,25	100	20	10	8	3	8,75

CODICE - CODE			
E40MF...FOR	E40MF...FOR-T		
○	○		
○	○		
○	○		

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	12	1,25	100	22	9	7	3	10,75
	12	1,5	100	22	9	7	3	10,5
	14	1,5	100	22	11	9	3	12,5
	16	1,5	100	22	12	9	3	14,5

CODICE - CODE			
E41MF...FOR	E41MF...FOR-T		
○	○		
○	○		
○	○		
○	○		

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

58

58

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

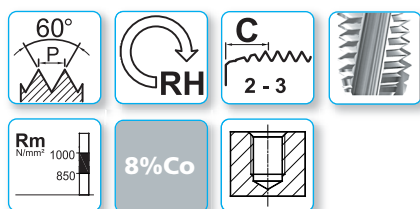
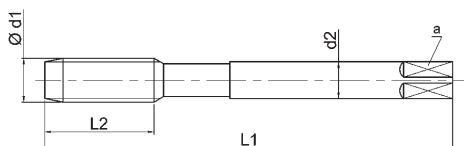
USO GENERALE $R \leq 1000N/mm^2$

General purpose $R \leq 1000N/mm^2$ - Usage Général $R \leq 1000N/mm^2$

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1,5xD

HSSP

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

1,5xD

HSSP

ISO2/6H

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

6.1 7.1

1,5xD

HSSP

ISO2/6H

TiN

1.1 1.2 1.3 1.4 1.5

3.3 3.4 4.1 4.2 4.3

5.1 5.2

1,5xD

HSSP

ISO2/6H

TiCN

1.1 1.2 1.3 1.4 1.5

3.3 3.4 4.2 4.3

5.2

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	18	6	4,9	3	7
	10	1	90	15	7	5,5	3	9
	10	1,25	100	20	7	5,5	3	8,75
	12	1,25	100	22	9	7	4	10,75
	12	1,5	100	22	9	7	4	10,5
	14	1,5	100	22	11	9	4	12,5
	16	1,5	100	22	12	9	4	14,5
	18	1,5	110	25	14	11	4	16,5
	20	1,5	125	25	16	12	4	18,5

CODICE - CODE			
P41MF...	P41MF... V	P41MF...T	P41MF...CT
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

Le tre Linee Prodotto UFS:
dallo standard HSSE fino al metallo duro integrale

The three UFS product lines:
from the standard HssE to the solid carbide

Les trois gammes de UFS:
à partir du standard HSSE jusqu'au Carbure



Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

58

58

58

58

● Standard

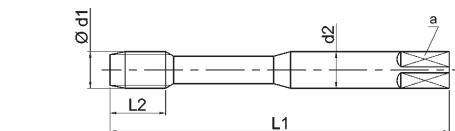
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

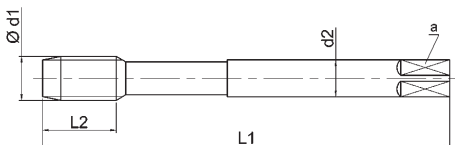
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371



DIN
374



top



R15°

top



R15°

top



R15°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1,5xD

PM3

6HX

V

6.1

1,5xD

PM3

6HX

TiCN

1.6 2.4

3.3 3.4

4.4 5.3 5.4 6.2 6.3

7.2 9.2

1,5xD

PM3

4H

V

6.1

DIN	Ød1	P	L1	L2	d2	a	Z	
371	MF	mm			h9	h12		
8	1	90	13	8	6,2	3	*7	
10	1	100	15	10	8	3	*9	
10	1,25	100	15	10	8	3	*8,75	

CODICE - CODE		
K42MF...V	K42MF...CT	*K42MJF...V
○	○	○
○	○	○
○	○	○

DIN	Ød1	P	L1	L2	d2	a	Z	
374	MF	mm			h9	h12		
12	1,25	100	13	9	7	4	*10,75	
12	1,5	100	13	9	7	4	*10,5	
14	1,5	100	15	11	9	4	*12,5	
16	1,5	100	15	12	9	4	*14,5	

CODICE - CODE		
K43MF...V	K43MF...CT	*K43MJF...V
○	○	○
○	○	○
○	○	○
○	○	○

* Per MJ vedi tabella di foratura pag. 252
 * Drills' diameters for MJ: table page 252
 * Pour MJ voir le tableau de perçage page 252

* Rivestimento TiCN a richiesta
 * TiCN coating on request
 * Revêtement TiCN sur demande

Confezione / Box / Colis:
 M3 – M10: 10 pezzi / pcs
 M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

59

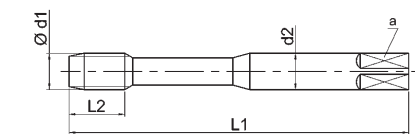
○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

59

59

★ Solo a richiesta
 Only on request / Sur demande

MACHINE TAPS - TARAUDS MACHINE



R40°

Depth - Profond. de filetage

Materiale - *Material* - *Matériau*

Tolleranza - *Tolerance* - *Tolérance*

Trattamento superficiale - Surface treatment - Revêtement

Nombre de groupes du matériau

Material's groups number

Nombre de groupes du matériau

2,5xD

HSSE**ISO2/6H**

TXC

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

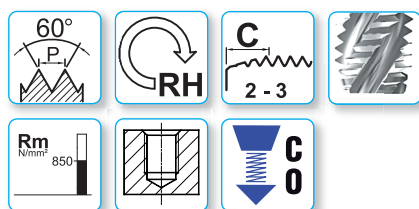
5.2

[illegible]

Segue diametri
Diameters, to be continued
Diamètres à suivre

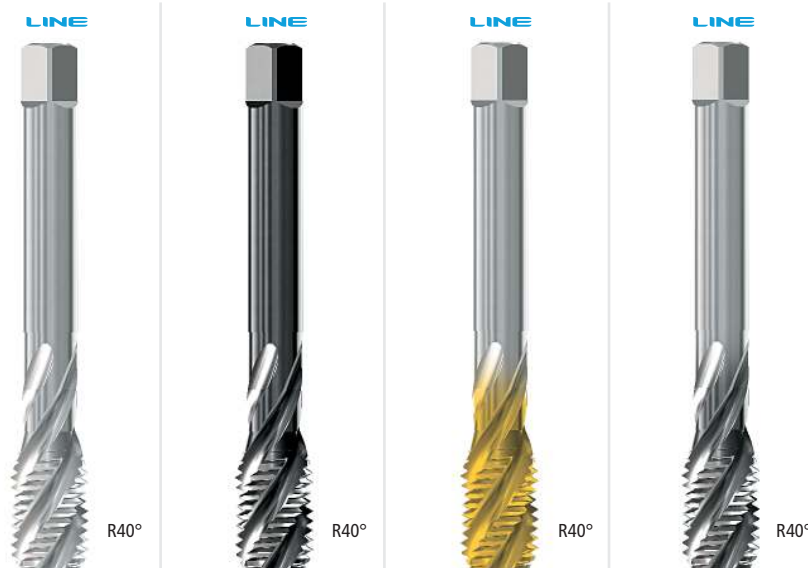
▶ Paq. 123...126

MACHINE TAPS - TARAUDS MACHINE



Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau



2,5xD

HSSE

ISO2/6H

TXC

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

[illegible]

Segue diametri ▶ Pag. 125...126
Diameters, to be continued - Diamètres à suivre

N

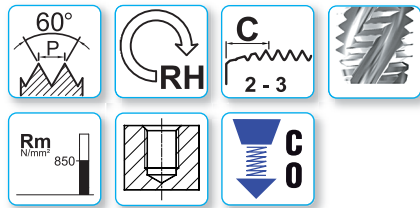
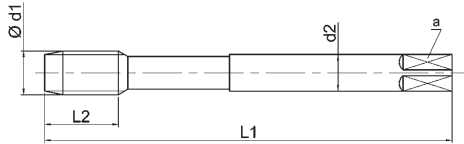
USO GENERALE

General purpose - Usage Général

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

~DIN 374



LINE



R40°

LINE



R40°

LINE



R40°

LINE



R40°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

2,5xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

ISO2/6H

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

ISO2/6H

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

2,5xD

HSSE

ISO2/6H

TXC

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

~DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	36	1,5	170	24	28	22	5	34,5
	36	2	170	24	28	22	5	34
	36	3	200	40	28	22	4	33
	37	1,5	170	24	28	22	6	35,5
	38	1,5	170	24	28	22	6	36,5
	39	1,5	170	25	32	24	6	37,5
	39	2	170	25	32	24	6	37
	39	3	200	40	32	24	4	36
	40	1,5	170	25	32	24	6	38,5
	40	2	170	25	32	24	6	38
	40	3	200	40	32	24	5	37
	42	1,5	170	25	32	24	6	40,5
	42	2	170	25	32	24	6	40
	42	3	200	40	32	24	5	39
	45	1,5	180	27	36	29	6	43,5
	45	2	180	27	36	29	6	43
	45	3	200	32	36	29	5	42
	48	1,5	190	27	36	29	6	46,5
	48	2	190	27	36	29	6	46
	*48	3	220	36	36	29	6	45
	50	1,5	190	27	36	29	6	48,5
	50	2	190	27	36	29	6	48
	*50	3	220	36	36	29	6	47
	52	1,5	190	27	40	32	6	50,5
	52	2	190	27	40	32	6	50
	*52	3	220	36	40	32	6	49

■ = Acciaio HSS / HSS Steel / Acier HSS

* Dimensioni a norma UFS / Dimensions according UFS' norms / Dimensions selon norme UFS

CODICE - CODE

E61MF...

E61MF...V

E61MF...T

E61MF...TXC

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Segue diametri

Diameters, to be continued - Diamètres à suivre

Pag. 126

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

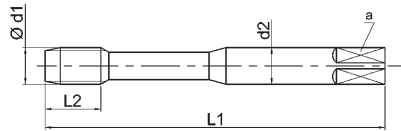
USO GENERALE

General purpose - Usage Général

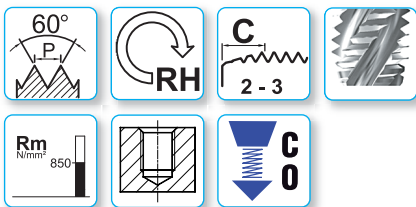
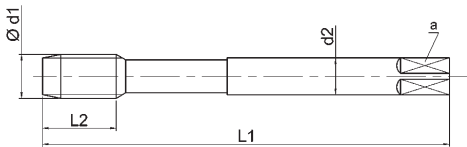
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



R40°

LINE



R40°

LINE



R40°

3xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

3xD

HSSE

ISO2/6H

TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

3xD

HSSE

ISO2/6H

TXC

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	13	8	6,2	3	7
	10	1	90	15	10	8	3	9
	10	1,25	100	15	10	8	3	8,75

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	12	1,25	100	13	9	7	3	10,75
	12	1,5	100	13	9	7	3	10,5
	14	1,5	100	15	11	9	4	12,5
	16	1,5	100	15	12	9	4	14,5

CODICE - CODE		
E60MF...FOR	E60MF...FOR-T	E60MF...FOR-TXC
○	○	○
○	○	○
○	○	○

CODICE - CODE		
E61MF...FOR	E61MF...FOR-T	E61MF...FOR-TXC
○	○	○
○	○	○
○	○	○
○	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

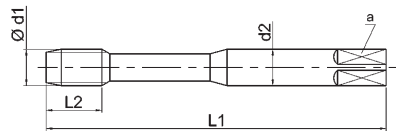
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

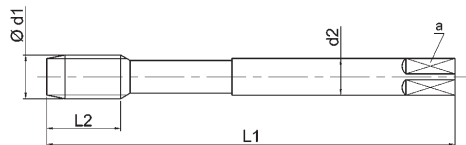
MASCHI A MACCHINA, FILETTATURA SINISTRA

LEFT THREAD MACHINE TAPS - TARAUDS MACHINE GAUCHE

DIN
371



DIN
374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



L 35°

LINE



L 35°

LINE



L 35°

2,5xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

ISO2/6H

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

ISO2/6H

XP

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	13	8	6,2	3	7	
10	1	90	15	10	8	3	9	
10	1,25	100	15	10	8	3	8,75	

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	13	6	4,9	3	7	
10	1	90	15	7	5,5	3	9	
10	1,25	100	15	7	5,5	3	8,75	
12	1,25	100	13	9	7	3	10,75	
12	1,5	100	13	9	7	3	10,5	
14	1,5	100	15	11	9	4	12,5	
16	1,5	100	15	12	9	4	14,5	

CODICE - CODE
E60MF...LH E60MF...LH-V E60MF...LH-XP

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CODICE - CODE
E61MF...LH E61MF...LH-V E61MF...LH-XP

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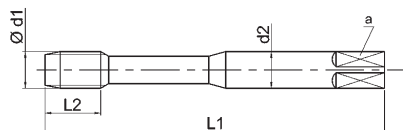
USO GENERALE

General purpose - Usage Général

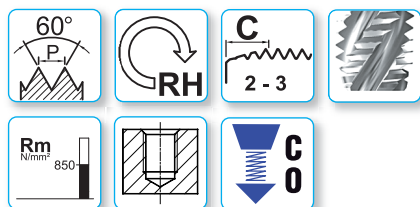
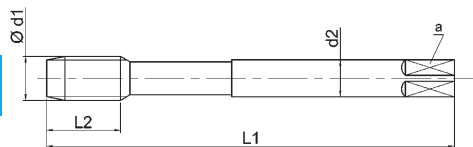
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



LINE



R40°

LINE



R40°

LINE



R40°

LINE



R40°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

2,5xD

HSSE

ISO1/4H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

ISO3/6G

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

7G(6H+0,05)

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSE

6H+0,1

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	13	8	6,2	3	7
	10	1	90	15	10	8	3	9
	10	1,25	100	15	10	8	3	8,75

CODICE - CODE			
E60MF...-4H	E60MF...-6G	E60MF...-7G	E60MF...+0,1
*	*	*	*
*	*	*	*
*	*	*	*

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	13	6	4,9	3	7
	10	1	90	15	7	5,5	3	9
	10	1,25	100	15	7	5,5	3	8,75
	12	1,25	100	13	9	7	3	10,75
	12	1,5	100	13	9	7	3	10,5
	14	1,5	100	15	11	9	4	12,5
	16	1,5	100	15	12	9	4	14,5

CODICE - CODE			
E61MF...-4H	E61MF...-6G	E61MF...-7G	E61MF...+0,1
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

N

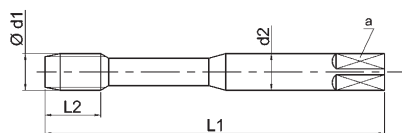
USO GENERALE $R \leq 1000\text{N/mm}^2$

General purpose $R \leq 1000\text{N/mm}^2$ - Usage Général $R \leq 1000\text{N/mm}^2$

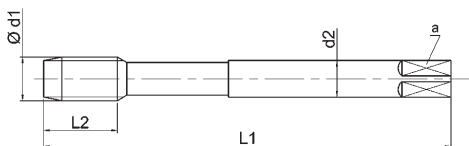
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



R40°



R40°



R40°



R40°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

2,5xD

HSSP

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSP

ISO2/6H

V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

2,5xD

HSSP

ISO2/6H

TiN

1.1 1.2 1.3 1.4 1.5

3.3 3.4 4.1 4.2 4.3

5.1 5.2

2,5xD

HSSP

ISO2/6H

XP

1.1 1.2 1.3 1.4 1.5

2.1 2.2

3.3 3.4 4.2 4.3

5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	13	8	6,2	3	7	
10	1	90	15	10	8	3	9	
10	1,25	100	15	10	8	3	8,75	

CODICE - CODE			
P60MF...	P60MF...V	P60MF...T	P60MF...XP
○	○	○	○
○	○	○	○
○	○	○	○

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	13	6	4,9	3	7	
10	1	90	15	7	5,5	3	9	
10	1,25	100	15	7	5,5	3	8,75	
12	1	100	13	9	7	4	11	
12	1,25	100	13	9	7	4	10,75	
12	1,5	100	13	9	7	4	10,5	
14	1,5	100	15	11	9	4	12,5	
16	1,5	100	15	12	9	4	14,5	
18	1,5	110	17	14	11	4	16,5	
20	1,5	125	17	16	12	4	18,5	

CODICE - CODE			
P61MF...	P61MF...V	P61MF...T	P61MF...XP
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
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○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

RACCOMANDATO per filettatura rigida
We recommend Syncro rigid threading
Recommandé pour le taraudage rigide



Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

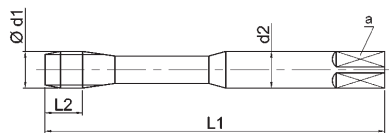
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

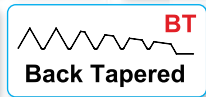
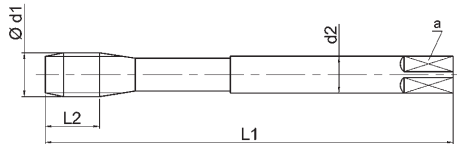
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371



DIN
374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



LINE



LINE



LINE



2,5÷3xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

5.1 5.2

2,5÷3xD

HSSE

ISO2/6H

V

1.1 1.2 1.3 1.4

2.1 2.2

5.1 5.2

2,5÷3xD

HSSE

ISO2/6H

TiN

1.1 1.2 1.3 1.4

5.1 5.2

2,5÷3xD

HSSE

ISO2/6H

XP

1.1 1.2 1.3 1.4

2.1 2.2

5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	13	8	6,2	3	7
	10	1	90	15	10	8	3	9
	10	1,25	100	15	10	8	3	8,75

CODICE - CODE			
E80MF...	E80MF...V	E80MF...T	E80MF...XP
○	○	○	○
○	○	○	○
○	○	○	○

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	13	6	4,9	3	7
	10	1	90	15	7	5,5	3	9
	10	1,25	100	15	7	5,5	3	8,75
	12	1	100	13	9	7	3	11
	12	1,25	100	13	9	7	3	10,75
	12	1,5	100	13	9	7	3	10,5
	14	1,5	100	15	11	9	4	12,5
	16	1,5	100	15	12	9	4	14,5
	18	1,5	110	17	14	11	4	16,5
	20	1,5	125	17	16	12	4	18,5

CODICE - CODE			
E81MF...	E81MF...V	E81MF...T	E81MF...XP
●	○	○	○
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●	○	○	○
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●	○	○	○
●	○	○	○
●	○	○	○
●	○	○	○
●	○	○	○
●	○	○	○

RACCOMANDATO
per filettatura rigida
We recommend
Syncro rigid
threading
Recommandé
pour le
taradage rigide



Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

64

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

64

64

★ Solo a richiesta
Only on request / Sur demande

64

N

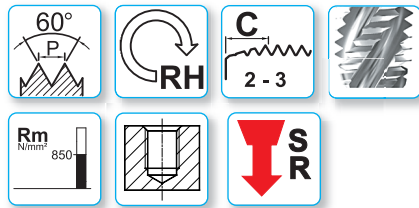
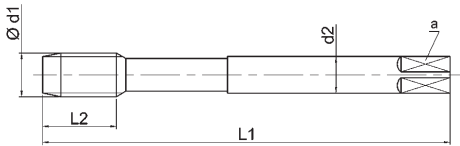
USO GENERALE

General purpose - Usage Général

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



R45°

LINE



R45°

LINE



R45°

LINE



R45°

3xD

HSSE

ISO2/6H

BR

1.1 1.2 1.3 1.4

4.2 5.2

3xD

HSSE

ISO2/6H

V

1.1 1.2 1.3 1.4

2.1 2.2

4.2 5.2

3xD

HSSE

ISO2/6H

TiN

1.1 1.2 1.3 1.4

4.2 5.2

3xD

HSSE

ISO2/6H

XP

1.1 1.2 1.3 1.4

2.1 2.2

4.2 5.2

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	13	6	4,9	3	7	
10	1	90	15	7	5,5	3	9	
10	1,25	100	15	7	5,5	3	8,75	
12	1	100	13	9	7	4	11	
12	1,25	100	13	9	7	4	10,75	
12	1,5	100	13	9	7	4	10,5	
14	1,5	100	15	11	9	4	12,5	
16	1,5	100	15	12	9	4	14,5	
18	1,5	110	17	14	11	4	16,5	
20	1,5	125	17	16	12	4	18,5	

AD ESAURIMENTO SCORTE
UNTIL STOCK LAST
JUSQU' AU DERNIER DE STOCKS

RACCOMANDATO
per filettatura rigida

We recommend
Syncro rigid
threading

Recommandé
pour le
taraudage rigide



CODICE - CODE

E83MF...

E83MF...V

E83MF...T

E83MF...XP

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Versione ad alto rendimento in PM3 pagina seguente.
High performance PM3 edition in following page.
Version haut performance en PM3 page suivante.

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

• Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

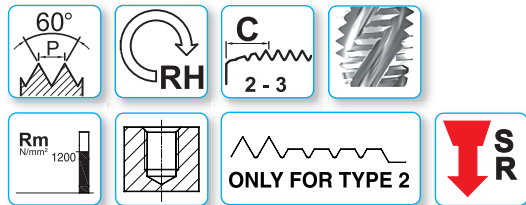
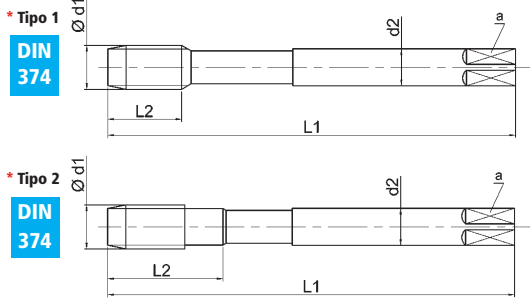
INOX

ACCIAIO INOSSIDABILE

Stainless steel - Acier inoxydable

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

top



Tipo 1
R48°

top



Tipo 2
R48°

top



Tipo 2
R48°

3,5xD

HSSV3

6HX

TXC

1.3 1.4 1.5

2.1 2.2 2.3 2.4

3,5xD

PM3

6HX

TXC

1.3 1.4 1.5

2.1 2.2 2.3 2.4

3,5xD

PM3

6HX

TXC

1.3 1.4 1.5

2.1 2.2 2.3 2.4

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	8	1	90	13	6	4,9	3	7
	10	1	90	15	7	5,5	3	9
	10	1,25	100	15	7	5,5	3	8,75
	12	1	100	13	9	7	4	11
	12	1,25	100	13	9	7	4	10,75
	12	1,5	100	13	9	7	4	10,5
	14	1,5	100	15	11	9	4	12,5
	16	1,5	100	15	12	9	4	14,5
	18	1,5	110	17	14	11	4	16,5
	20	1,5	125	17	16	12	4	18,5
	22	1,5	125	18	18	14,5	4	20,5
	24	1,5	140	20	18	14,5	4	22,5
	8	1	90	18	6	4,9	3	7
	10	1	90	15	7	5,5	3	9
	10	1,25	100	20	7	5,5	3	8,75
	12	1	100	22	9	7	4	11
	12	1,25	100	22	9	7	4	10,75
	12	1,5	100	22	9	7	4	10,5
	14	1,5	100	22	11	9	4	12,5
	16	1,5	100	22	12	9	4	14,5

* Tipo 1: Non rastremato / Not tapered / Sans Détalonnage

* Tipo 2: Rastremato secondo dis:
Back tapered according picture / Détalonnage selon dessin:



CODICE - CODE

V83MF...TXC

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K83MF...X-TXC

K83MF...XFOR-TXC

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RACCOMANDATO
per filettatura rigida

We recommend
Syncro rigid
threading

Recommandé
pour le
taraudage rigide



Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

• Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

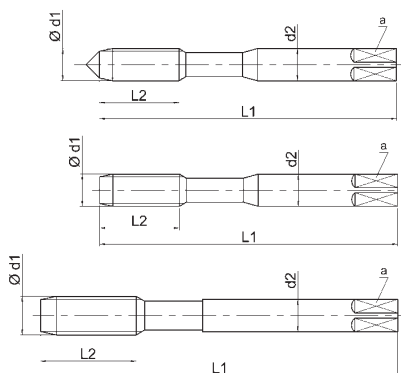
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371

DIN
371

DIN
374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



LINE



LINE



3xD

HSSP

6HX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

6HX

V

1.1 1.2

4.1 4.2

5.1 5.2

3xD

HSSP

6HX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	0,5	63	13	4,5	3,4	-	3,80	
5	0,5	70	13	6	4,9	-	4,80	
6	0,75	80	16	6	4,9	-	5,65	
8	0,75	90	18	8	6,2	-	7,65	
8	1	90	18	8	6,2	-	7,55	
10	1	90	15	10	8	-	9,55	
10	1,25	100	20	10	8	-	9,40	
8	1	90	18	8	6,2	-	7,55	
10	1	90	15	10	8	-	9,55	
10	1,25	100	20	10	8	-	9,40	

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
12	1	100	22	9	7	-	11,55	
12	1,25	100	22	9	7	-	11,40	
12	1,5	100	22	9	7	-	11,30	
14	1,25	100	22	11	9	-	13,45	
14	1,5	100	22	11	9	-	13,30	
16	1,5	100	22	12	9	-	15,30	

CODICE - CODE

P2SCMF...

P2SCMF...V

P2SCMF...T

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P2SCMF...SP

P2SCMF...SP-V

P2SCMF...SP-T

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○

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○

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○

○

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CODICE - CODE

P2SCMF...

P2SCMF...V

P2SCMF...T

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Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

66

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

67

67

★ Solo a richiesta
Only on request / Sur demande

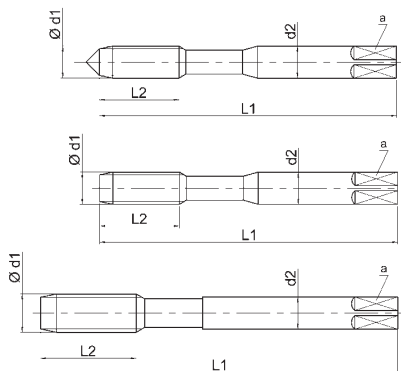
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 371

DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



LINE



LINE



3xD

HSSP

6HX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

6HX

V

1.1 1.2

4.1 4.2

5.1 5.2

3xD

HSSP

6HX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	0,5	63	13	4,5	3,4	4	3,80	
5	0,5	70	13	6	4,9	5	4,80	
6	0,75	80	16	6	4,9	5	5,65	
8	0,75	90	18	8	6,2	5	7,65	
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,40	
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,40	

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
12	1	100	22	9	7	6	11,55	
12	1,25	100	22	9	7	6	11,40	
12	1,5	100	22	9	7	6	11,30	
14	1,25	100	22	11	9	6	13,45	
14	1,5	100	22	11	9	6	13,30	
16	1,5	100	22	12	9	6	15,30	
18	1,5	110	25	14	11	6	17,30	
20	1,5	125	25	16	12	8	19,30	

CODICE - CODE		
P2CCMF...	P2CCMF...V	P2CCMF...T
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
●	○	○
●	○	○
●	○	○
●	○	○
P2CCMF...SP	P2CCMF...SP-V	P2CCMF...SP-T
○	○	○
○	○	○
○	○	○

CODICE - CODE		
P2CCMF...	P2CCMF...V	P2CCMF...T
○	○	○
○	○	○
●	○	○
●	○	○
○	○	○
○	○	○
●	○	○
●	○	○
○	○	○
○	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

68

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

68

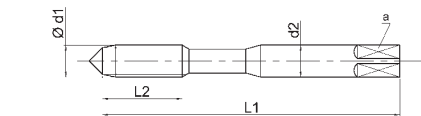
68

★ Solo a richiesta
Only on request / Sur demande

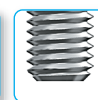
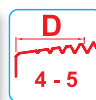
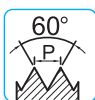
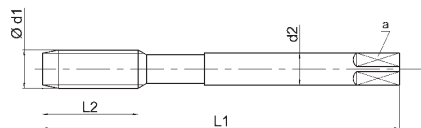
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371



DIN
374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

LINE



LINE



LINE



LINE



3xD

HSSP

6HX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

6HX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

3xD

HSSP

6HX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

6HX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

DIN	Ød1	P	L ₁	L ₂	d ₂	a	Z	
371	MF	mm			h9	h12		
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,40	

DIN	Ød1	P	L ₁	L ₂	d ₂	a	Z	
374	MF	mm			h9	h12		
12	1	100	22	9	7	6	11,55	
12	1,5	100	22	9	7	6	11,30	
14	1,5	100	22	11	9	6	13,30	
16	1,5	100	22	12	9	6	15,30	
18	1,5	110	25	14	11	6	17,30	
20	1,5	125	25	16	12	8	19,30	

CODICE - CODE			
P2SCMF...FP	P2SCMF...FP-T	P2CCMF...FP	P2CCMF...FP-T
*	*	*	*
*	*	*	*
*	*	*	*

CODICE - CODE			
P2SCMF...FP	P2SCMF...FP-T	P2CCMF...FP	P2CCMF...FP-T
*	*	*	*
*	*	*	*
*	*	*	*
*	*	*	*
*	*	*	*
*	*	*	*

Confezione / Box / Collis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

69

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

69

69

★ Solo a richiesta
Only on request / Sur demande

69

P - SERIES

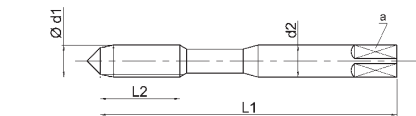
MASCHI A RULLARE

Roll form taps - Tarauds à refouler

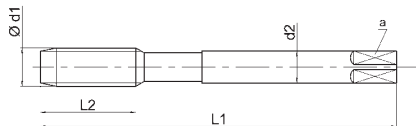
MASCHI A MACCHINA, FILETTATURA SINISTRA

LEFT THREAD MACHINE TAPS - TARAUDS MACHINE GAUCHE

DIN 371



DIN 374



LINE



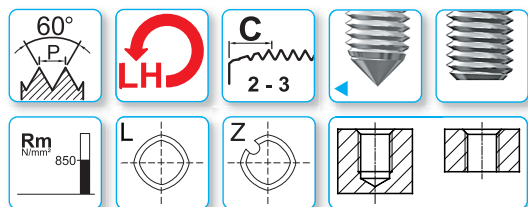
LINE



LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

HSSP

6HX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

6HX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

3xD

HSSP

6HX

BR

1.1 1.2 1.3

4.1 4.2

3xD

HSSP

6HX

TiN

1.1 1.2 1.3 1.4

2.1 2.2 2.3

4.1 4.2 4.3

5.1 5.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,40	

CODICE - CODE			
P2SCMF...LH	P2SCMF...LH-T	P2CCMF...LH	P2CCMF...LH-T
○	○	○	○
○	○	○	○
○	○	○	○

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
12	1	100	22	9	7	6	11,55	
12	1,5	100	22	9	7	6	11,30	
14	1,5	100	22	11	9	6	13,30	
16	1,5	100	22	12	9	6	15,30	
18	1,5	110	25	14	11	6	17,30	
20	1,5	125	25	16	12	8	19,30	

CODICE - CODE			
P2SCMF...LH	P2SCMF...LH-T	P2CCMF...LH	P2CCMF...LH-T
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

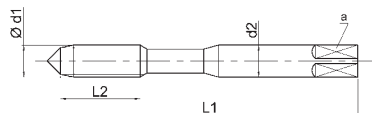
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

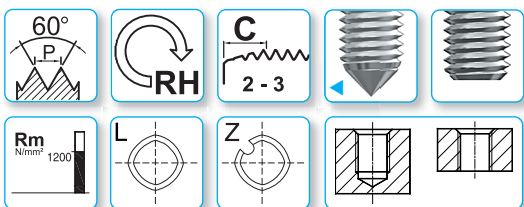
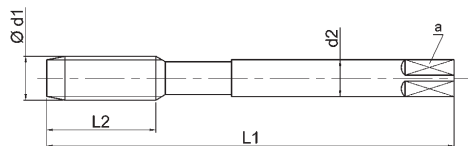
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

TOP



TOP



TOP



TOP



3xD

PM3

6HX

TiN-G

1.1 1.2 1.3 1.4 1.5
2.1 2.2 2.3 2.4
4.1 4.2 4.3
5.1 5.2 7.1 7.2

3xD

PM3

6GX

TiN-G

1.1 1.2 1.3 1.4 1.5
2.1 2.2 2.3 2.4
4.1 4.2 4.3
5.1 5.2 7.1 7.2

3xD

PM3

6HX

TiN-G

1.1 1.2 1.3 1.4 1.5
2.1 2.2 2.3 2.4
4.1 4.2 4.3
5.1 5.2 7.1 7.2

3xD

PM3

6GX

TiN-G

1.1 1.2 1.3 1.4 1.5
2.1 2.2 2.3 2.4
4.1 4.2 4.3
5.1 5.2 7.1 7.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	0,5	63	13	4,5	3,4	4	3,75	
5	0,5	70	13	6	4,9	5	4,75	
6	0,75	80	16	6	4,9	5	5,65	
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,45	

CODICE - CODE			
X2SCMF...TG	X3SCMF...TG	X2CCMF...TG	X3CCMF...TG
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
12	1	100	22	9	7	6	11,55	
12	1,25	100	22	9	7	6	11,45	
12	1,5	100	22	9	7	6	11,30	
14	1,25	100	22	11	9	6	13,45	
14	1,5	100	22	11	9	6	13,30	
16	1,5	100	22	12	9	6	15,30	

CODICE - CODE			
X2SCMF...TG	X3SCMF...TG	X2CCMF...TG	X3CCMF...TG
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

70

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

70

70

★ Solo a richiesta
Only on request / Sur demande

70

X - SERIES

MASCHI A RULLARE

Roll form taps - Tarauds à refouler

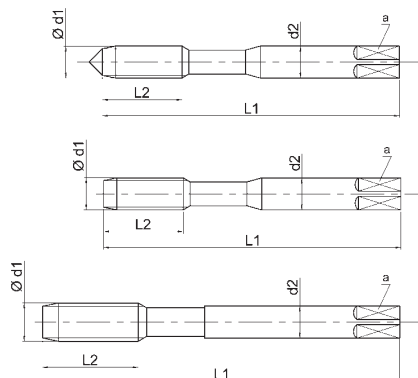
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 371

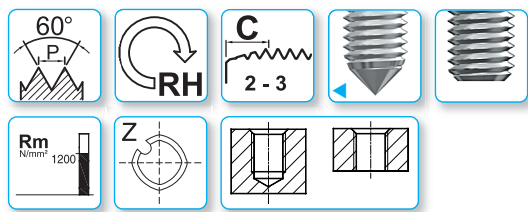
DIN 374



top

top

top



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

PM3

6HX

TXC

1.1 1.2

4.1 4.2 4.3

5.1 5.2

3xD

PM3

6HX

TiN-G

1.1 1.2 1.3 1.4 1.5

2.1 2.2 2.3 2.4

4.1 4.2 4.3

5.1 5.2 7.1 7.2

3xD

PM3

6HX

TiN-G

1.1 1.2 1.3 1.4 1.5

2.1 2.2 2.3 2.4

4.1 4.2 4.3

5.1 5.2 7.1 7.2

DIN 371	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,45	
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,45	
8	1	90	18	8	6,2	2	7,55	
10	1	90	15	10	8	2	9,55	
10	1,25	100	20	10	8	2	9,45	

CODICE - CODE			
X2CCMF...TXC			
○			
○			
○			
	X2CCMF...FOR-TG		
-	○		
-	○		
-	○		
		X2CCMF...FORY-TG	
-	-	○ 4L/Z2	
-	-	○ 4L/Z2	
-	-	○ 4L/Z2	

DIN 374	Ød1 MF	P mm	L ₁	L ₂	d ₂ h9	a h12	Z	
12	1	100	22	9	7	6	11,55	
12	1,25	100	22	9	7	6	11,45	
12	1,5	100	22	9	7	6	11,30	
14	1,5	100	22	11	9	6	13,30	
16	1,5	100	22	12	9	6	15,30	
12	1	100	22	9	7	3	11,55	
12	1,25	100	22	9	7	3	11,45	
12	1,5	100	22	9	7	3	11,30	
14	1,5	100	22	11	9	3	13,30	
16	1,5	100	22	12	9	3	15,30	

CODICE - CODE			
X2CCMF...TXC	X2CCMF...FOR-TG		
○	○		
○	○		
○	○		
○	○		
○	○		
		X2CCMF...FORY-TG	
-	-	○ 6L/Z3	
-	-	○ 6L/Z3	
-	-	○ 6L/Z3	
-	-	○ 6L/Z3	
-	-	○ 6L/Z3	

N° lobi
Lobes' Number
N° de Lobes

N° canalini
Oil grooves' Number
N° de rainures
de lubrifications



Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

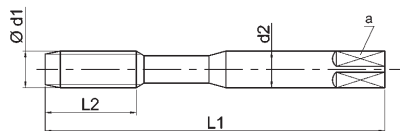
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

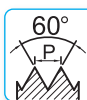
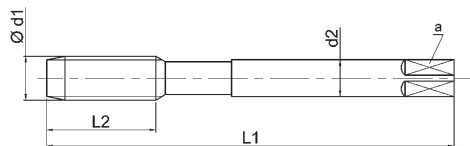
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN
371



DIN
374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

TOP



TOP



TOP



3xD

PM3

6HX

TiN-G

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3	2.4	
4.1	4.2	4.3		
5.1	5.2	7.1	7.2	

3xD

PM3

6HX

TiN-G

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3	2.4	
4.1	4.2	4.3		
5.1	5.2	7.1	7.2	

3xD

PM3

6HX

TiN-G

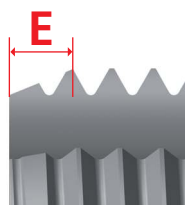
1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3	2.4	
4.1	4.2	4.3		
5.1	5.2	7.1	7.2	

DIN	Ød1	P	L1	L2	d2	a	Z	
371	MF	mm			h9	h12		
8	1	90	18	8	6,2	5	7,55	
10	1	90	15	10	8	5	9,55	
10	1,25	100	20	10	8	5	9,45	

CODICE - CODE		
X2SCEMF...TG	X2CCEMF...TG	X2CCEMF...FOR-TG
○	○	○
○	○	○
○	○	○

DIN	Ød1	P	L1	L2	d2	a	Z	
374	MF	mm			h9	h12		
12	1	100	22	9	7	6	11,55	
12	1,25	100	22	9	7	6	11,45	
12	1,5	100	22	9	7	6	11,30	
14	1,5	100	22	11	9	6	13,30	
16	1,5	100	22	12	9	6	15,30	

CODICE - CODE		
X2SCEMF...TG	X2CCEMF...TG	X2CCEMF...FOR-TG
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○



1,5 - 2

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

● Standard

71

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

71

71

★ Solo a richiesta
Only on request / Sur demande

CALIBRI FILETTATI

THREAD GAUGES - CALIBRES DE FILETAGE

UNI 5870 - ISO 1502

Calibri a tampone filettati passa / non passa

Thread plug gauges go/no-go

Calibres de filetage entre/n'entre pas



Tolleranza - *Tolerance* - *Tolérance*

6H

Trattamento superficiale - Surface treatment - Revêtement

BR

[illegible]

Confezione / Box / Colis:
M3 – M10: 10 pezzi / pcs
M12 – M16: 5 pezzi / pcs

€ Pag. listino - Price list - Liste des prix

108

- Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande