



## Safety Data Sheet

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LOCTITE 641

MSDS-No. : 153498

V001.2

Date of issue: 25.05.2015

### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** LOCTITE 641

**Intended use:** Adhesive

**Supplier:**

Henkel Australia Pty Ltd  
135-141 Canterbury Road  
Kilsyth, Victoria, 3137  
Australia

Phone: +61 (3) 9724 6444

**Emergency information:** 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

### Section 2. Hazards identification

**Classification of the substance or mixture**

Hazardous according to the criteria of Safe Work Australia.

**GHS Classification:**

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Serious eye irritation	Category 2A	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Chronic hazards to the aquatic environment	Category 3	

**Hazard pictogram:**



**Signal word:**

Warning

<b>Hazard statement(s):</b>	H319 Causes serious eye irritation. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.
<b>Precautionary Statement(s):</b>	
<b>Prevention:</b>	P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P273 Avoid release to the environment. P280 Wear eye protection/face protection.
<b>Response:</b>	P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice/attention.
<b>Storage:</b>	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
<b>Disposal:</b>	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Classification of material Xi - Irritant

**Risk phrases:**

R36/37 Irritating to eyes and respiratory system.  
R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Safety phrases:**

S23 Do not breathe vapour.  
S25 Avoid contact with eyes.  
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
S46 If swallowed, seek medical advice immediately and show this container or label.  
S51 Use only in well-ventilated areas.  
S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

**Dangerous Goods information:**

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Signal word:**

HAZARDOUS

**Section 3. Composition / information on ingredients**

**General chemical description:** Mixture  
**Type of preparation:** Anaerobic Sealant

**Identity of ingredients:**

Chemical ingredients	CAS-No.	Proportion
Polyethylene glycol 200 dimethacrylate	25852-47-5	60- 100 %
Cumene hydroperoxide	80-15-9	< 3 %
non hazardous ingredients~		10- 30 %

#### Section 4. First aid measures

<b>Ingestion:</b>	Do not induce vomiting. Have victim rinse mouth thoroughly with water. Seek medical advice.
<b>Skin:</b>	In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. In case of adverse health effects seek medical advice.
<b>Eyes:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical advice.
<b>Inhalation:</b>	Move to fresh air. Keep warm and in a quiet place. Seek medical advice.
<b>First Aid facilities:</b>	Eye wash and safety shower Normal washroom facilities
<b>Medical attention and special treatment:</b>	Treat symptomatically and supportively.

#### Section 5. Fire fighting measures

<b>Suitable extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Decomposition products in case of fire::</b>	Thermal decomposition can lead to release of irritating gases and vapors. Carbon monoxide. Carbon dioxide.
<b>Special protective equipment for fire-fighters:</b>	Wear full protective clothing. Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).
<b>Additional fire fighting advice:</b>	Collect contaminated fire fighting water separately. It must not enter drains.

#### Section 6. Accidental release measures

<b>Personal precautions:</b>	Avoid skin and eye contact. Ensure adequate ventilation. Wear appropriate personal protective equipment.
<b>Environmental precautions:</b>	Do not empty into drains / surface water / ground water.
<b>Clean-up methods:</b>	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

#### Section 7. Handling and storage

<b>Precautions for safe handling:</b>	Use only in well-ventilated areas. Avoid skin and eye contact. Wear suitable protective clothing, safety glasses and gloves.
<b>Conditions for safe storage:</b>	Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

### Section 8. Exposure controls / personal protection

**National exposure standards:**

None

**Engineering controls:** Ensure adequate ventilation.

**Eye protection:** Wear protective glasses.

**Skin protection:** Wear suitable protective clothing.  
Suitable protective gloves.

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

**Respiratory protection:** If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

### Section 9. Physical and chemical properties

**Appearance:** yellow  
Liquid

**Odor:** characteristic

**Specific gravity:** 1.08

**Boiling point:** > 149.0 °C (> 300.2 °F)

**Flash point:** > 93.3 °C (> 199.94 °F)  
(Tagliabue closed cup)

**Vapor pressure:** < 5 mm hg  
(; 27 °C (80.6 °F))

**Density:** 1.08 g/cm<sup>3</sup>

**VOC content:** 10.4 % 112 g/l

### Section 10. Stability and reactivity

**Stability:** Stable under recommended storage conditions.

**Conditions to avoid:** Heat, flames, sparks and other sources of ignition.  
Extremes of temperature.

**Incompatible materials:** Strong oxidizing agents.  
Reducing agents.  
Keep away from alkalis.  
Metal oxides.  
Reacts with acids.

**Hazardous decomposition products:** Thermal decomposition can lead to release of irritating gases and vapors.  
Carbon monoxide.  
Carbon dioxide.

**Hazardous polymerization:** Will not occur.

### Section 11. Toxicological information

**Health Effects:****Ingestion:**

May cause irritation to the gastrointestinal tract, mouth and mucous membranes.

**Skin:**

May cause mild skin irritation.

**Eyes:**

Symptoms may include redness, edema, drying, defatting and cracking of the skin.

Causes serious eye irritation.

**Inhalation:**

Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

This product is irritating to the respiratory system.

Inhalation of vapors may cause moderate to severe respiratory tract irritation.

**Acute toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Polyethylene glycol 200 dimethacrylate 25852-47-5	LD50	> 2,000 mg/kg	oral		rat	OECD Guideline 423 (Acute Oral toxicity)
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

**Repeated dose toxicity:**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	

**Section 12. Ecological information**

**General ecological information:** Do not empty into drains, soil or bodies of water.

**Ecotoxicity:** Harmful to aquatic life with long lasting effects.

**Toxicity:**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Polyethylene glycol 200 dimethacrylate 25852-47-5	LC50	> 100 mg/l	Fish	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3.1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Persistence and degradability:**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

**Bioaccumulative potential / Mobility in soil:**

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Cumene hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow- through Fish Test)
Cumene hydroperoxide 80-15-9	2.16					

### Section 13. Disposal considerations

**Waste disposal of product:** Dispose of in accordance with local and national regulations.

**Disposal for uncleaned package:** Disposal of empty packaging at suitable material collection for recycling. After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

### Section 14. Transport information

**Road and Rail Transport:**

Dangerous Goods information: Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**General information:**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

### Section 15. Regulatory information

<b>SUSMP Poisons Schedule</b>	None
<b>AICS:</b>	All components are listed or are exempt from listing on the Australian Inventory of Chemical Substances (AICS).

### Section 16. Other information

<b>Abbreviations/acronyms:</b>	ADGC - Australian Dangerous Goods Code IMDG: International Maritime Dangerous Goods code IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
<b>Reason for issue:</b>	Reviewed SDS. Reissued with new date. involved chapters: 1 - 16
<b>Other information:</b>	This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.
<b>Date of previous issue:</b>	24.09.2010
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