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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) 587 Blue High Performance RTV Silicone Gasket Maker	Item No. : 58775
Product type: Silicone Sealant	Region: United States
Company address: Henkel Corporation 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067	Contact Information: Telephone: 860.571.5100 Emergency telephone: 860.571.5100 Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Calcium carbonate 1317-65-3	30-60	10 mg/m ³ TWA (particulate matter containing no asbestos and <1% crystalline silica)	15 mg/m ³ TWA total dust 5 mg/m ³ TWA respirable fraction	None
Vinyl oximino silane 2224-33-1	1-5	None	None	None
Methyl ethyl ketoxime 96-29-7	0.1-1	None	None	10 ppm, dermal sensitizer TWA, (WEEL)
Silica, quartz 14808-60-7	0.1-1	0.025 mg/m ³ TWA respirable fraction	0.1mg/m ³ TWA (respirable)	None

Non hazardous components

Silicone Resins 30-50%

Exposure to moisture during cure will release 0.1 - 0.9% methyl alcohol. Methyl ethyl ketoxime(MEKO) is formed during cure. This product will release up to 5% MEKO.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Paste	HEALTH: 2*
Color: Blue	FLAMMABILITY: 1
Odor: Mild petroleum	PHYSICAL HAZARD: 0
	Personal Protection: See Section 8

CAUTION: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation:

Vapors and mists will irritate the respiratory tract and nasal passages. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. The silane is a skin and eye irritant and may cause skin burns. Overexposure may cause coma and respiratory failure. The low concentration makes such overexposure unlikely and minimizes its affect on health and safety.

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Skin contact: May cause skin irritation with discomfort or rash.
Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion: Moderately toxic by ingestion. Not expected under normal conditions of use.

Existing conditions aggravated by exposure: Skin disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If discomfort persists seek medical attention.

Skin contact: Wipe off paste with paper towel or cloth. Wash with soap and water.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point: Greater than 93°C (200°F) Tagliabue closed cup

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: Not available

Flammable/Explosive limits-upper %: Not available

Extinguishing media: Carbon dioxide (CO₂). Foam. Dry chemical.

Special fire fighting procedures: None

Unusual fire or explosion hazards: None

Hazardous combustion products: Formaldehyde. Silica fume.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Do not flush into surface water or sanitary sewer system.

Clean-up methods: Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. Do not wear contact lenses.

Storage: Keep container closed. Store at or below 32°C (90°F).

Incompatible products: Never allow product to get in contact with water during storage.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.

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Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Skin protection: Chemical resistant, impermeable gloves. Impervious clothing

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Blue
Odor: Mild petroleum
Vapor pressure: <5 mmHg @20°C (68° F)
pH: Not applicable
Boiling point/range: Not available
Melting point/range: Not available
Specific gravity: 1.31 at 20 deg. C
Vapor density: Not available
Evaporation rate: Not available
Solubility in water: Polymerizes in presence of water
Partition coefficient (n-octanol/water): Not available
VOC content: 3.33%; 43.09 grams/liter

10. STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Hazardous decomposition products: Methyl ethyl ketoxime formed during cure.

Incompatibility: Polymerizes on contact with water.

Conditions to avoid: Moisture.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Calcium carbonate 1317-65-3	No	No	No
Vinyl oximino silane 2224-33-1	No	No	No
Methyl ethyl ketoxime 96-29-7	No	No	No
Silica, quartz 14808-60-7	Known Carcinogen	Group 1	Yes

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Calcium carbonate 1317-65-3	Nuisance dust
Vinyl oximino silane 2224-33-1	Allergen, Irritant
Methyl ethyl ketoxime 96-29-7	Allergen, Blood, Central nervous system, Eyes, Irritant, Some evidence of carcinogenicity
Silica, quartz 14808-60-7	Some evidence of carcinogenicity, Lung, Immune system

12. ECOLOGICAL INFORMATION

Ecological information: No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, groundwater, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Cured rubber can be incinerated or landfilled following EPA and local regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Exceptions: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None.
CERCLA/SARA Section 311/312: None.
CERCLA/SARA 313: None.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B

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16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Lou Fabrizio, Senior Health & Regulatory Affairs Specialist

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