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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) 577 Thread Sealant Medium Strength	Item No. : 21456 / IDH No. 231119
Product type: Anaerobic Sealant	Region: United States
Company address: Henkel Corporation 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067	Contact Information: Telephone: (860) 571-5100 Emergency telephone: (860) 571-5100 Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Polyglycol dimethacrylate 25852-47-5	30-60	None		None
Polyglycol dioctanoate 18268-70-7	10-30	None	None	None
Vinyl resin 63148-65-2	5-10	None	None	None
Alkyl C12 methacrylate 142-90-5	5-10	None	None	50 ppm
Poly(tetrafluoroethylene) 9002-84-0	1-5	None	None	AEL (DuPont): 10 mg/m ³ , 8 Hr TWA, total dust; 5mg/m ³ , 8 hr. TWA respirable dust
Silica, amorphous, fumed, crystalline-free 112945-52-5	1-5	10 mg/m ³ TWA inhalable 3 mg/m ³ TWA respirable	6 mg/m ³ TWA	None
Alkyl C16 Methacrylate 2495-27-4	1-5	None	None	None
Tetradecyl methacrylate 2549-53-3	1-5	None	None	50 ppm TWA; 75 ppm STEL
1-Acetyl-2-phenylhydrazine 114-83-0	0.1-1	None	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Paste
Color: Dark yellow
Odor: Mild

HMIS:

HEALTH: 2*
FLAMMABILITY: 1
PHYSICAL HAZARD: 1
Personal Protection: See Section 8

WARNING: MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: May cause allergic skin reaction. May cause skin irritation.

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Eye contact: May cause irritation.
Ingestion: Not expected to be harmful by ingestion.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point: Greater than 100°C (212°F) Pensky Martens closed cup

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: Not available

Flammable/Explosive limits-upper %: Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and protective suit.

Unusual fire or explosion hazards: None

Hazardous combustion products: Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Prevent product from entering drains or open waters.

Clean-up methods: Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation.

Storage: For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

Incompatible products: Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Dark yellow
Odor: Mild
Vapor pressure: Less than 5 mm Hg at 27°C (80°F)
pH: 3 - 6
Boiling point/range: Not determined
Melting point/range: Not available
Specific gravity: 1.15-1.20
Vapor density: Not available
Evaporation rate: Not available
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: 0.1032%; 0.9851 grams/liter

10. STABILITY AND REACTIVITY

Stability: Stable.
Hazardous polymerization: Will not occur.
Hazardous decomposition products: Oxides of carbon. Irritating organic vapors.
Incompatibility: Peroxides.
Conditions to avoid: See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Product toxicity data: Acute LD50 (oral): 10,000 (rat). (estimated). Acute dermal LD50 greater than 5000 mg/kg (rabbit).

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polyglycol dimethacrylate 25852-47-5	No	No	No
Polyglycol dioctanoate 18268-70-7	No	No	No
Vinyl resin 63148-65-2	No	No	No
Alkyl C12 methacrylate 142-90-5	No	No	No
Poly(tetrafluoroethylene) 9002-84-0	No	No	No
Silica, amorphous, fumed, crystalline-free 112945-52-5	No	No	No
Alkyl C16 Methacrylate 2495-27-4	No	No	No
Tetradecyl methacrylate 2549-53-3	No	No	No
1-Acetyl-2-phenylhydrazine 114-83-0	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polyglycol dimethacrylate 25852-47-5	Allergen, Irritant
Polyglycol dioctanoate 18268-70-7	Irritant
Vinyl resin 63148-65-2	Irritant
Alkyl C12 methacrylate 142-90-5	Allergen, Irritant
Poly(tetrafluoroethylene) 9002-84-0	No Target Organs
Silica, amorphous, fumed, crystalline-free 112945-52-5	Nuisance dust
Alkyl C16 Methacrylate 2495-27-4	Allergen, Irritant
Tetradecyl methacrylate 2549-53-3	Allergen, Irritant
1-Acetyl-2-phenylhydrazine 114-83-0	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313: None.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 2, 11, 15

Prepared by: Regulatory Affairs

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